

# 235Pro Climate Computer User Manual



Code no. 99-97-0281 GB

Edition 06/2012





### Program Version

The product described in this manual contains software. This manual corresponds to:

- Software version 7.1

It was released in 2012.

### Product and Documentation Changes

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**Date of change appears from the back page.**

## IMPORTANT

### NOTES CONCERNING THE ALARM SYSTEM

Where climatic control is used in livestock buildings, breakdowns, malfunctions or faulty settings may cause substantial damage and financial losses. It is therefore most important to install a separate, independent alarm system, which monitors the house concurrently with the climate computer. According to EU-directive No. 98/58/EU an alarm system must be installed in any house that is mechanically ventilated.

Please note that the product liability clause of Big Dutchman's general terms and conditions of sale and delivery specify that an alarm system must be installed.



In case of misoperation or improper use, ventilation systems can result in production loss or cause loss of lives among animals.

SKOV A/S recommend that ventilation systems should be mounted, operated and serviced only by trained staff and that a separate emergency opening unit and an alarm system be installed as well as maintained and tested at regular intervals, according to SKOV's terms and conditions of sale and delivery.

### NOTE

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## 1 Introduction

This user's manual deals with the operation of the climate computer 235Pro. The user's manual gives fundamental knowledge concerning the functions of the computer, which is necessary to utilize the 235Pro optimally.

The main section of the user's manual "Operation of 235Pro Climate Computer" gives a full description of all functions in the climate computer, and it is built up in a way that follows the menu structure of the computer. As the software of 235Pro is built up in modules, this user's manual will contain sections, which are not relevant to the setup of your computer. Contact SKOV Service or your dealer if necessary.

235Pro is a climate computer, which can control and monitor the climate in all types of livestock houses, whether there are one or two house sections. 235Pro will, as a two-house computer, control the two house sections independently of each other, but with common outside temperature sensor and alarm relay.

235Pro provides LAN plug for network connection and two USB ports.

### Optimised regulation

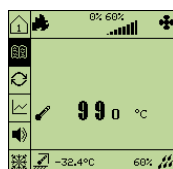
By means of a new method for climate control, 235Pro improves the correlation between the humidity and temperature regulation in the house. The method is based on heating and ventilation as the crucial regulation parameters but the result is a much softer and smoother regulation. The present climate is thus currently being optimised by using the collected historical data.


Big Dutchman congratulate you on your choice of a new  
235Pro Climate Computer

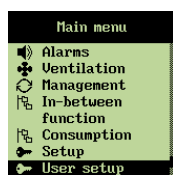
## 1.1 Changing Language

As regards language, the factory setting of 235Pro is English.

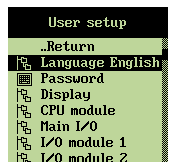
In the menu **User setup / Language**, the language can be changed to other available languages.



Click when the icon of the main menu  is selected.



Turn until **User setup** is selected and press.



Turn until **Language** is selected and press.

Select the required language in the list.

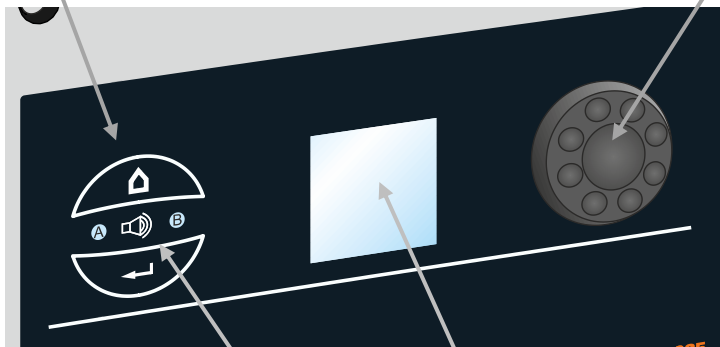
## 2 User's Guide

### Keys

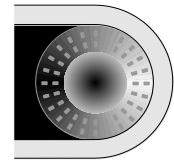


#### Survey menu

- with shortcuts to setting



### Adjustment knob



#### Turn adjustment knob:

- change menu item
- set values

#### Press adjustment knob:

- connect/disconnect  Active
- confirm 

Save change?
- change level

### Alarm lamps



#### Fast flashing

- alarm

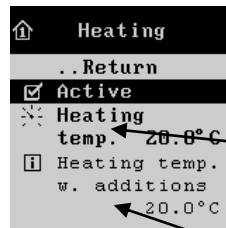
#### Slow flashing

- alarm that has been acknowledged

#### Constant light

- a non-acknowledged alarm, the error has disappeared

### Display



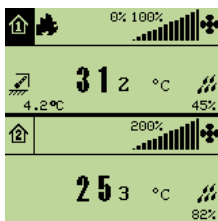
A scroll bar in the right side of the display shows you how long the menu is, and where in it you are.

You can change the values and functions highlighted in **bold writing**.

The values that are readings or calculations are in normal writing

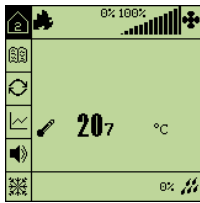
## 2.1 Survey Menu

By pressing the survey key, you get access to the survey menu, which gives you a survey of the current conditions in the house. Here you can read the values most frequently needed in your daily work.



- In the outline menu of a two-house computer, you can read information for both house sections.
- Press the adjustment knob when the house icon is selected in order to see values of the section in question.

## 2.1.1 Shortcuts



Shortcuts from the outline menu make it easy for you to change settings.

→ Press the rotary button when the required function is highlighted



Main menu



Batch status  
(Active house/Empty house)



Trend curves



Active alarms



Cooling temperature



Temp. setpoint



Humidity setpoint



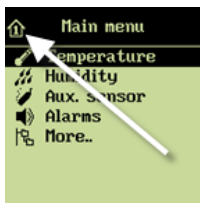
Min. vent. per animal




Heating temperature

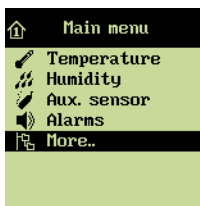
The display returns to the survey menu when the computer has not been operated for ten minutes.

## 2.2 Function Menus



→ the icon  in the headline indicates which house is selected

Via these menus, you have access to all functions of the 235Pro. (You will find a survey of the functions in the individual menus at the beginning of each section concerning the menus).



→ In order to facilitate the operation, each of the 235Pro menu is divided into three levels.

→ The display will start by showing you the ordinary functions most often needed. The more advanced functions are on two underlying levels.

→ The whole menu appears when you select the menu item **More**, which appears at the end of the various menus

### 2.2.1 Icons



Setting



Reading



Connection



Disconnection



Options



More submenus


































Curve setting






































Entry of code / name



### 2.2.2 Temperature

	Ordinary operation		Advanced operation		
	1 <sup>st</sup> level		2 <sup>nd</sup> level		3 <sup>rd</sup> level
<b>Inside temperature</b>	 <b>Max. temp. setpoint</b>	35.0 °C	Only visible with DiffControl		
	 <b>Temp. setpoint</b>	22.0 °C			
	 <b>User offset</b>	0.0 °C			
	 Temp. setpoint w. additions	22.0 °C			
	 <b>Heating temp.</b>	20.0 °C			
	 <b>Current temp.</b>	21.8 °C			
	 <b>Outside temp.</b>	8 °C			
	 <b>Trend curve</b>				
	 More...		 <b>Lowest 24h temp.</b>	21.2 °C	
			 <b>Highest 24h temp.</b>	22.2 °C	
		 <b>Comfort temp.</b>	2 °C		
		 <b>Heat wave comfort</b>			
				<input checked="" type="checkbox"/> <b>Active</b>	
				 <b>Outside temp. Limit</b>	
				 <b>Activation time</b>	
				 <b>Mode</b> <span style="float: right;">Keep Remove</span>	
		 <b>Extra vent.</b>	2 °C		
		 <b>Diff. temp.</b>	6 °C		
<b>Heating</b>	<input checked="" type="checkbox"/> <b>Active</b>				
	 <b>Heating temp.</b>	20.0 °C			
	 Heating temp. w. additions	20 °C			
	 More...		 <b>Heating requirement</b>	24 %	
		 More...		 <b>Minimum heating</b>	
				0 %	
				 <b>Min. heating activate</b>	
				-5 °C	
<b>De-icing</b>	 <b>De-icing active</b>	- 10 °C			
<b>Combi-Diffuse intake</b>	 <b>Inside temp. limit</b>	3.0 °C			
	 <b>Outside temp. Limit</b>	18.0 °C			
	 <b>Stepless opening</b>		Temp./ Inlet		
	 <b>Combi-Diffuse inlet</b>	60 %			

	Ordinary operation		Advanced operation		
	1 <sup>st</sup> level		2 <sup>nd</sup> level		3 <sup>rd</sup> level
<b>Cooling</b>		Combi-Diffuse inlet relay	ON		
		Cooling requirement	0 %		
		Cooling temp	2 °C		
		Stop cooling	85 %		
		Control parameters		 Start time	07:00
			 Stop time	07:00	
			 P-band	2.0 °C	
			 Cycle time	180 s.	
			 Min. run time	20 s.	
		Nozzle cleaning	 Interval time	06:00 t:m	
			 ON time	00:20 m:s	
<b>Spraying</b>		Active			
		Spraying requirement	0 %		
		Min. spraying	0 %		
		Keep clean			
				 Spraying time	00:00
				 Remaining time	00:00
				 ON-time	0
				 Cycle time	0
			Control parameters		
				 Stop at outs. temp.	5 °C
			 Start time	07:00:00	
			 Stop time	20:00:00	
			 Start at outs. temp.	19 °C	
			 0-100% spraying		
			Temp	ON	
			Cycle		
<b>Floor heating</b> (+ sensor)  (- sensor)  (Outside temp. control)		Floor temp.	31.4 °C		
		Floor temp. setpoint	32.0 °C		
		Floor heating setpoint	35 %		
		Stop at outside temp.	0.00 °C		
		More...			
				 Floor heating requirement	35 %
			 Min. floor heating	0 %	







	Ordinary operation		Advanced operation	
	1 <sup>st</sup> level	2 <sup>nd</sup> level	3 <sup>rd</sup> level	
			<input checked="" type="checkbox"/>	Outside temp. control
<b>Night setback</b>		 Actual setback 0  <b>Night temp.</b> - 2 °C  More...	 <b>Start time</b> 20:00:00  <b>Stop time</b> 07:00:00	

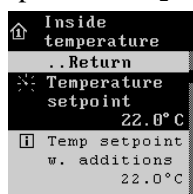
Table 1: Survey of the temperature menu (you can change the values highlighted in bold writing)

### 2.2.2.1 Inside temperature

235Pro controls the inside temperature according to the set temperature. The house is heated by the heat generated by the animals and possibly by a heating system.

When the inside temperature is too high, 235Pro Climate Computer increases the ventilation to supply more fresh air, and when the temperature is too low, the computer reduces the ventilation to keep the heat in the house.

When you want to... set temperature, open the **Temperature/Inside Temperature** menu, and



- turn until **Inside Temperature** is selected, and press
- turn to set the temperature

#### 2.2.2.1.1 User Offset (Batch Production)

When the user changes **Setpoint temperature**, 235Pro shows the change as a **User offset** for the value in the temperature curve. See also section 2.2.8.3 on batch curves.

#### 2.2.2.1.2 Temperature Setpoint with Additions

**Temperature setpoint** is the basis of the calculations, which the 235Pro makes of the ventilation requirement in the house. If, however, the computer is set up with the functions comfort temperature or humidity control at temperature reduction, the computer will adjust the temperature setpoint by an increase or a reduction of a few degrees and calculate the ventilation requirement from this.

#### 2.2.2.1.3 Lowest and Highest 24-hour Temperature

The 24h temperatures indicate the lowest and highest measured temperature within the last 24 hours.

#### 2.2.2.1.4 Trend curve

This curve shows the temperature development during the last 24 hours (see also section 2.2.10.4)

#### 2.2.2.1.5 Comfort Temperature

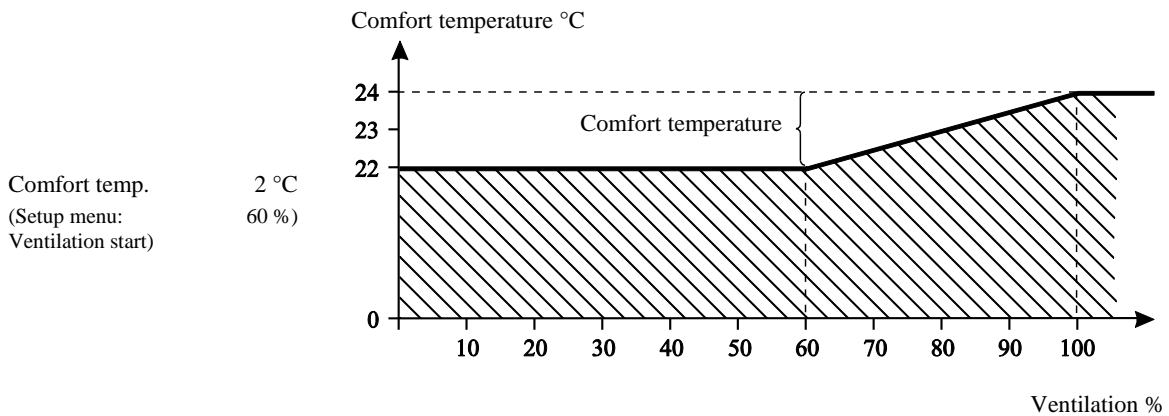
The comfort temperature is a function, which automatically increases the inside temperature to minimize possible draught problems in the house at extreme ventilation.

When 235Pro increases the ventilation on warm days to keep down the inside temperature, the higher air velocity in the house will make the air feel colder on the animals. Thus, for example 20 °C in calm weather feels warmer than 20 °C in windy weather.

To counteract the fact that the animals are chilled because of the higher air velocity, 235Pro increases the inside temperature by the set **Comfort temperature**. The inside temperature will then increase gradually by this number of degrees before the ventilation increases to maximum. This temperature increase counteracts the fact that the animals feel the extreme ventilation as draught.

235Pro activates the function **Comfort temperature** when the ventilation requirement is higher than the degree of ventilation to which the setting **Ventilation start** is adjusted at setup

**Example 1: Comfort temperature at continuous production**

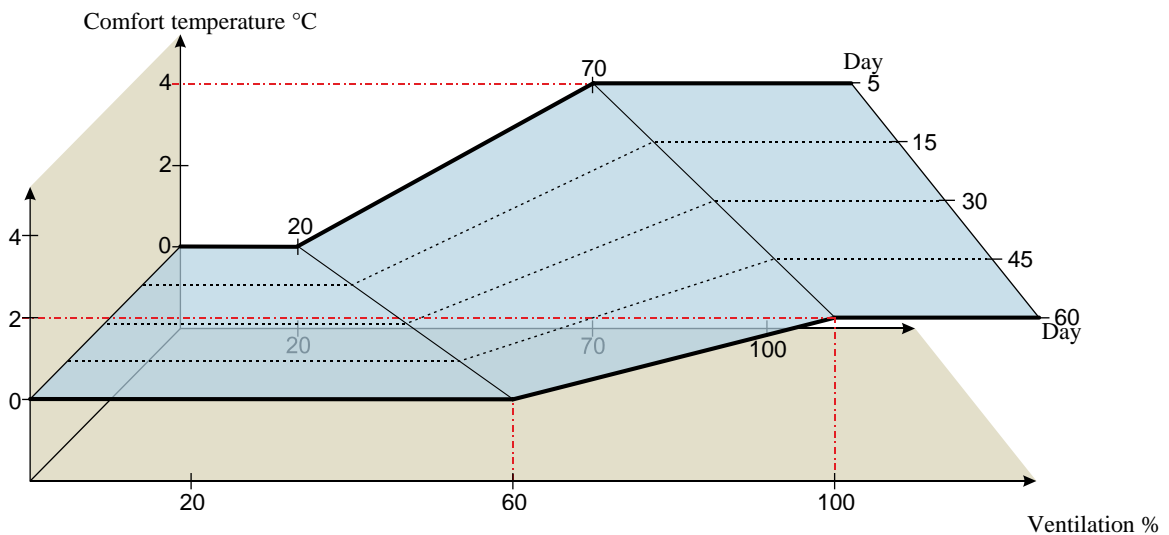


You must set the **Comfort temperature** to the number of degrees by which the indoor temperature is to increase before the ventilation goes up to maximum.

At batch production, the comfort temperature can be set as a curve over two day numbers. Ventilation can thus be increased later for the small animals.

**Example 2: Comfort temperature at batch production**

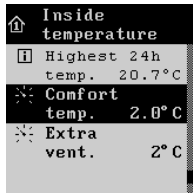
Comfort temp.	Vent.	Max.
Day 5	4 °C	20 %
Day 60	2 °C	60 %



In the technical **Service/ Control parameters/Comfort/ Comfort ventilation** menu, comfort start and max. ventilation are also set over two day numbers.

See also section 2.2.8.3 for a description of batch curves.

When you want to ... set comfort temperature, open the **Temperature/Inside temperature** menu, and



- turn until **Comfort temperature** is selected, and press
- turn to set a number of degrees



Draught is a combination of high air velocity and low temperature. Problems with draught in the house may therefore be caused by the fact that the indoor temperature is set too low. Problems with draught may also be created in situations with extreme ventilation in warm weather. The animals will go away from the areas in the house where they feel draught.

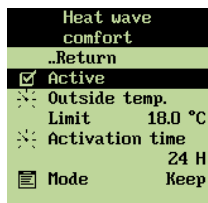
### 2.2.2.1.6 Heat Wave Comfort

Heat wave comfort adjusts the comfort temperature at high outside temperatures round the clock.

If, for a set period of time (**Activation time**), the temperature has exceeded the limit set (**Outside temp. limit**), 235Pro changes comfort regulation of ventilation.

This function can be adapted to both pigs and poultry.

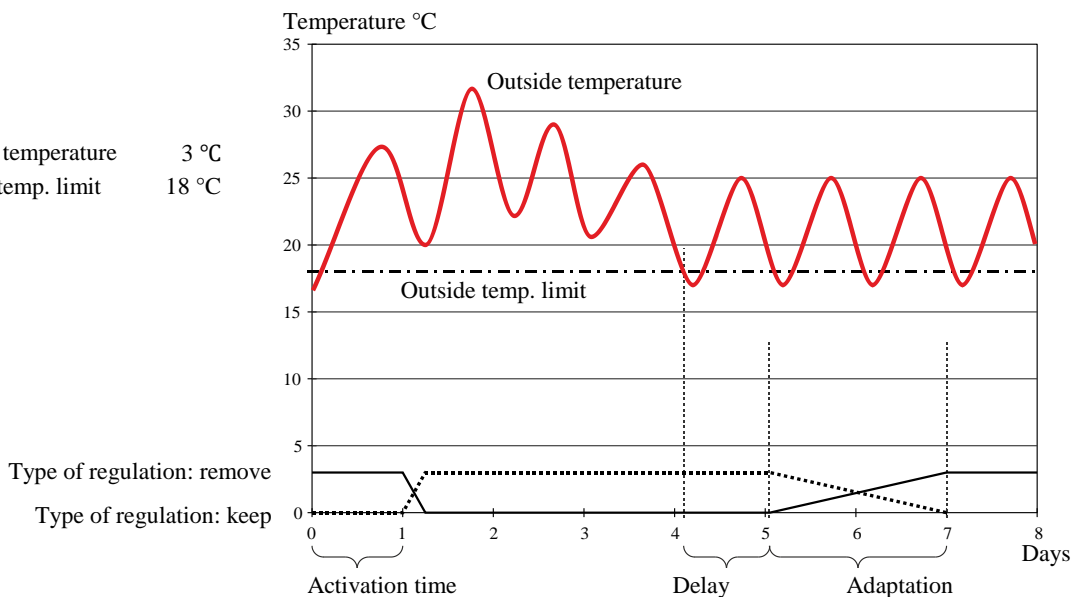
When you want ... to connect or disconnect heat wave comfort, open the **Temperature/Heat wave comfort** menu, and



- turn until **Active** is highlighted, and press to connect or disconnect

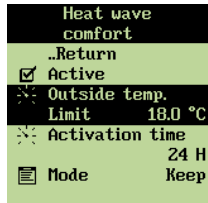
#### Example 3: Heat wave comfort

Comfort temperature 3 °C  
 Outside temp. limit 18 °C



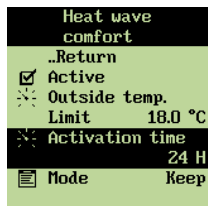
Select the **Keep** type of regulation for pig production and **Remove** for poultry production.

When you want ... to set a temperature limit which activates the function, open the **Temperature/Heat wave comfort** menu, and



- turn until **Outside temp. limit** is highlighted, and press
- turn to set the temperature

When you want ... to set the length of the period which is to activate the function, open the **Temperature/Heat wave comfort** menu, and



- turn until **Activation time**, and press
- turn to set the temperature

When you want ... to select type of regulation for the function, open the **Temperature/Heat wave comfort** menu, and



- turn until **Regulation (Keep/Remove)**, and press
- turn to select

### 2.2.2.1.7 Extra Ventilation

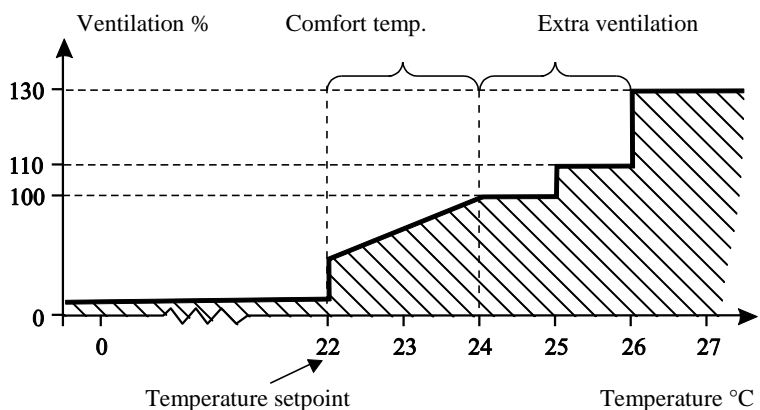
Extra ventilation is a function, which automatically increases the ventilation to cool the animals even at high outside temperatures.

The extra ventilation works by means of capacity in the ventilation system, which exceeds the calculated air requirement of the animals. It is not possible to bring the inside temperature below the outside temperature, but the increased air velocity in the house will cool the animals.

235Pro Climate Computer activates the function extra ventilation so that the ventilation is increased gradually in steps when the inside temperature at maximum ventilation rises more above **Temperature setpoint** than the number of degrees to which **Comfort temperature** is set.

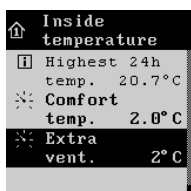
#### Example 4: Extra ventilation

Temp. setpoint 22 °C  
 Comfort temp. 2 °C  
 Extra ventilation 2 °C



You must set **Extra ventilation** to the number of degrees by which the temperature is to increase before all ventilation is connected.

When you want to ... set extra ventilation,  
 open the **Temperature/Inside Temperature** menu, and



- turn until **Extra ventilation** is selected, and press
- turn to set a number of degrees



The air velocity is of great importance to the animals. The higher the air velocity is the more it cools. When it is warm weather, a high air velocity feels like a pleasant breeze. Even a low air velocity feels like an unpleasant draught when it is cold weather.

### 2.2.2.1.8 Differential Temperature

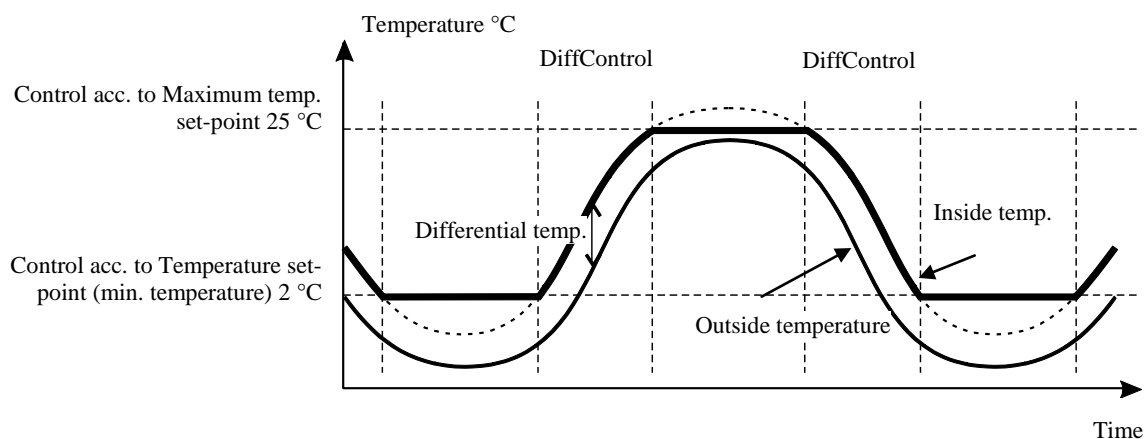
This section is only relevant to houses with natural ventilation where the 235Pro Climate Computer is set up to adjust the inside temperature and the air humidity according to the so-called DiffControl-principle. DiffControl is a principle, which is mainly used for non-insulated houses.

DiffControl works as an alternative temperature control principle. Contrary to any other climate controller, which maintains a fixed inside temperature, the DiffControl lets the inside temperature vary as it follows the outside temperature. Thus DiffControl adjusts the ventilation according to the fact that there must be a fixed temperature difference, **Differential temperature**, between the inside

temperature and the outside temperature. This temperature difference also influences the air humidity in the house, which DiffControl will keep as low as possible.

- **Temperature setpoint** (minimum temperature)
- **Maximum temperature setpoint** (upper temperature limit)
- **Differential temperature** (difference between the inside and the outside temperature)

#### Example 5: DiffControl



In DiffControl, the inside temperature can vary between 2 °C and 25 °C with a fixed difference (differential temperature) compared to the outside temperature. 235Pro Climate Computer will keep the temperature within this range of temperatures.

When you want to ... set differential temperature, open the **Temperature/Inside temperature** menu, and

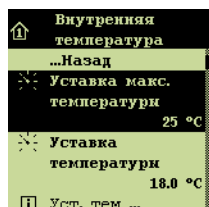


→ turn until **Differential temperature** is selected, and press

→ turn to set a number of degrees

For DiffControl, **Max. temperature setpoint** is located at the top of the **Inside temperature** menu

When you want to ... set maximum temperature setpoint, open the **Temperature/Inside temperature** menu, and



→ turn until **Maximum temp. setpoint** is selected, and press

→ turn to set a number of degrees



When it gets humid in the house, it may indicate that heat or ventilation runs too low.



## 2.2.2.2 Heating

This section is relevant only to houses with heating systems

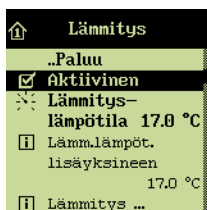
### 2.2.2.2.1 Connection or Disconnection of Heating

When you want to stop the heating in the house, you must disconnect **Heating**. Thereafter 235Pro automatically turns off the heating.

If you turn off the heating manually without disconnecting **Heating** on the 235Pro Climate Computer, you will get an unsuitable adjustment of the ventilation, as the computer will try to adjust according to the fact that heating is still available.

When you disconnect heating in a house with a humidity sensor, 235Pro will automatically adjust the air humidity according to the principle of temperature reduction (see the section on Humidity/Humidity principles).

When you want to ... connect or disconnect heating, open the **Temperature/Heating** menu, and



→ turn until **Active** is selected, and press to connect or disconnect

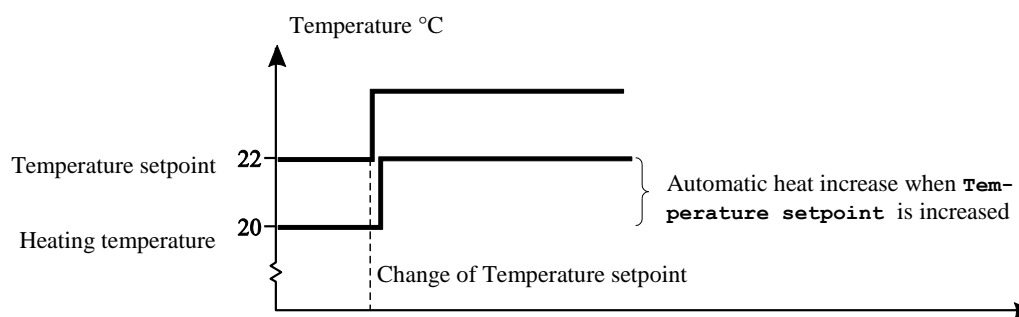
### 2.2.2.2.2 Setting of Heating Temperature

This section is only relevant to houses with heating system.

In houses with heating system the 235Pro Climate Computer adjusts the inside temperature according to the set temperature and a lower temperature limit, **Heating temperature**. 235Pro will gradually supply more heating when the inside temperature falls below Heating temperature.

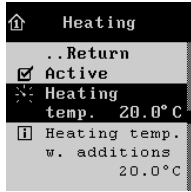
Note that when you increase the Temperature setpoint, the Heating temperature will automatically be increased correspondingly so that there is still the same number of degrees between the two settings.

#### Example 6: Heating



*If you want to increase **Temperature setpoint** without increasing **Heating temperature**, you must, after having adjusted **Temperature setpoint**, reduce **Heating temperature** by the corresponding number of degrees. You must set **Heating temperature** to the lowest temperature allowed in the house.*

When you want to ... set the temperature for heating, open the **Temperature/Heating** menu, and



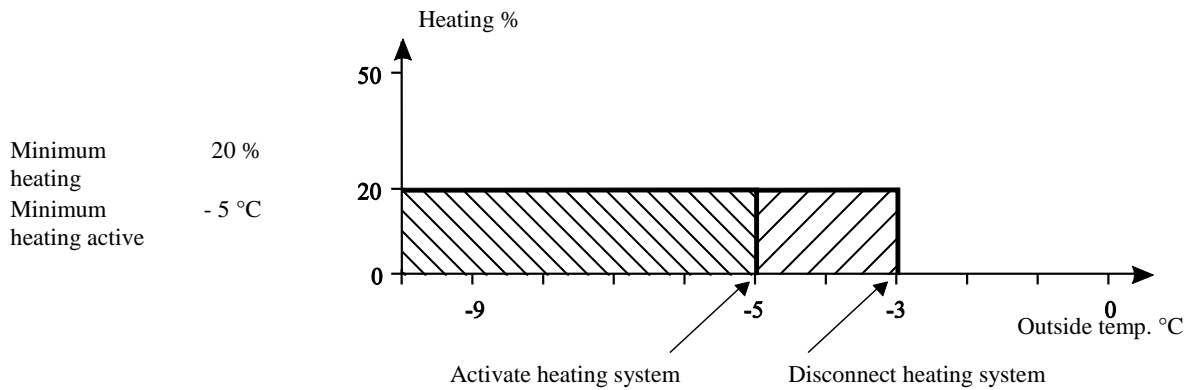
- turn until **Heating temperature** is selected, and press
- turn to set a temperature

### 2.2.2.2.3 Minimum Heating

Minimum heating is a function, which 235Pro will activate in cold weather. Minimum heating can for example minimize ice formation in the fresh air inlet.

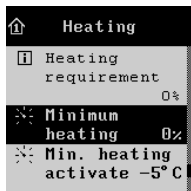
When the outside temperature falls to the temperature setpoint for **Minimum heating**, 235Pro Climate Computer supplies heating. The heating system will start with a set percentage of its capacity.

**Example 7: Minimum heating**

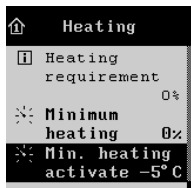


*The computer will not switch off the heating system again until the outside temperature increases by more than 2 °C above **Minimum heating active**. This prevents the heating system from connecting and disconnecting continuously when the outside temperature fluctuates around the temperature setpoint.*

When you want to ... set minimum heating, open the **Temperature/Heating** menu, and



- turn until **Minimum heating** is selected, and press
- turn to set a percentage



- turn until **Minimum heating activate** is selected, and press
- turn to set a temperature

### 2.2.2.3 De-icing

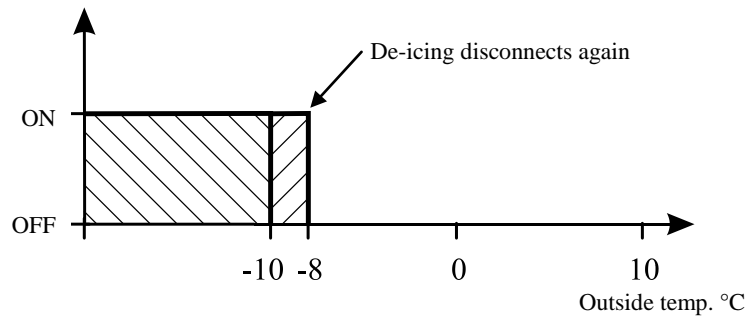
This section is only relevant to houses where the de-icing function is installed.

De-icing is a function, which changes the regulation of the ventilation to **Cycle time** at low temperatures to prevent ice formation in the air inlets.

235Pro activates de-icing when the outside temperature falls below the setting for **De-icing active**.

**Example 8: Activation of de-icing**

De-icing active -10 °C

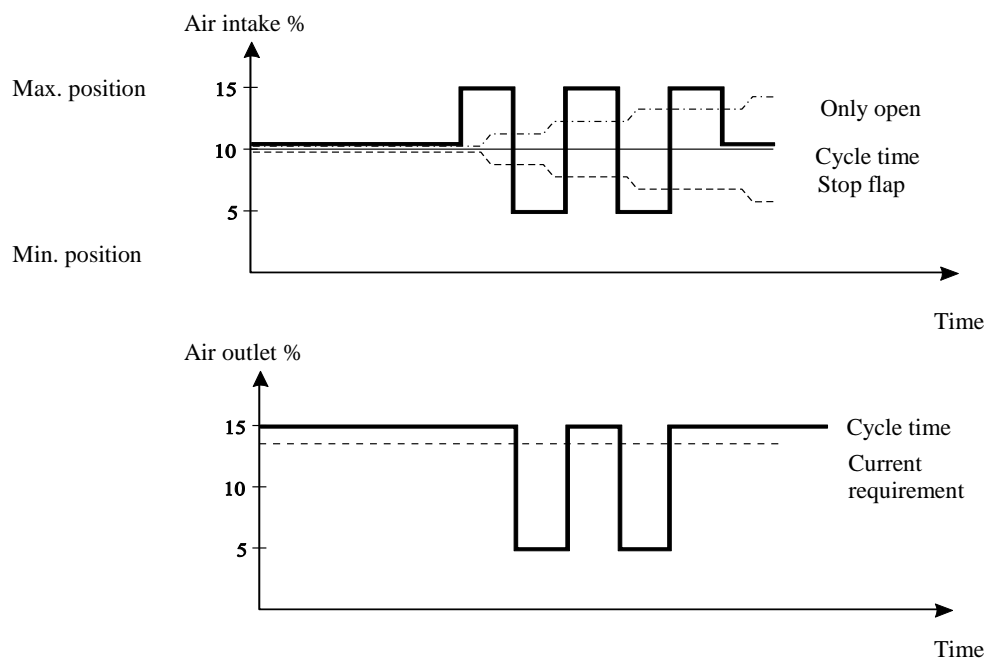


*You must set **De-icing active** to the number of degrees to which the outside temperature must fall until 235Pro activates the de-icing function.*

235Pro will regulate the air outlet according to **Cycle time**. At installation of the air intake, you must (in the menu **Setup/Installation**) select which of the following four control systems is to regulate the air intake:

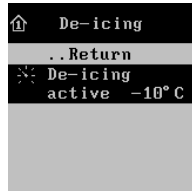
- 1) **Cycle time**: The flap in the air inlet is regulated according to the cycle time
- 2) **Stop flap**: The flap in the air inlet remains in the current position regardless of the ventilation level
- 3) **Only open**: The flap in the air inlet remains in the current position, but can open more if the ventilation requirement increases

**Example 9: Control systems for air intake and air outlet with de-icing**



In the **Service** menu, the de-icing function can, in a cycle, be set to stop the ventilation completely for a short period, e.g. two minutes. This will also contribute to prevent ice formation in the air inlets.

When you want to ... set a limit for the outside temperature, open the **Temperature/De-icing** menu, and



- turn until **De-icing active** is selected, and press
- turn to set a temperature

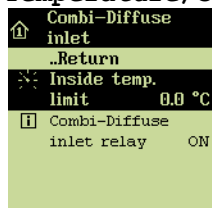
### 2.2.2.4 Combi Diffuse inlet

In Combi-Diffuse houses, 235Pro can open ceiling inlets at a given inside or outside temperature or at a combination of both inside and outside temperatures. The inlets also allow stepless opening over a four-point curve.

The inside temperature is set as an addition to **Temperature setpoint** while the outside temperature is set as an absolute temperature. At batch production, the outside temperature can be set as a curve.

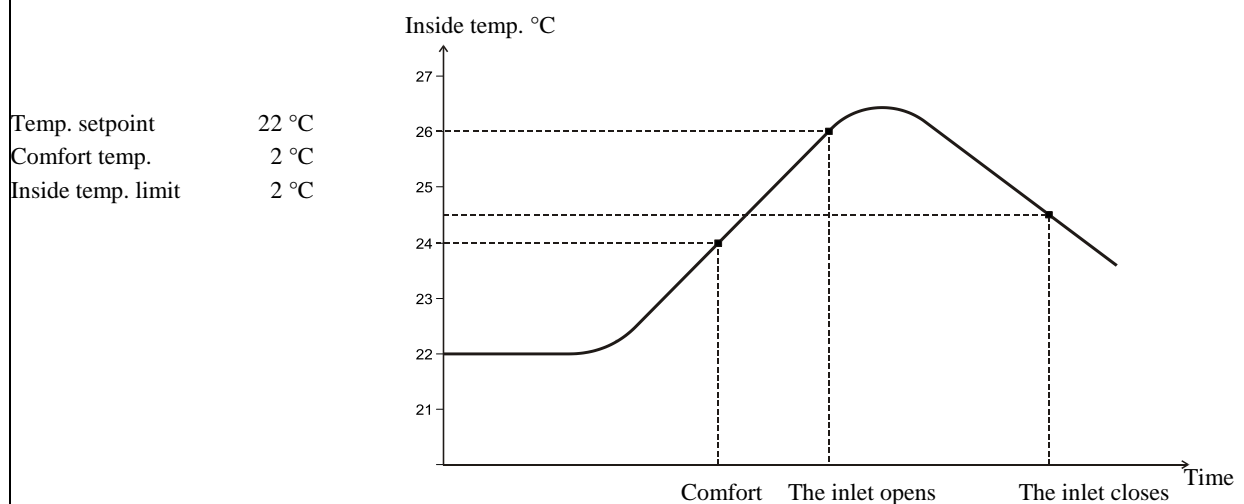
When you want to... set a temperature for the Combi-Diffuse intake, open the menu

**Temperature/Combi-Diffuse intake** and



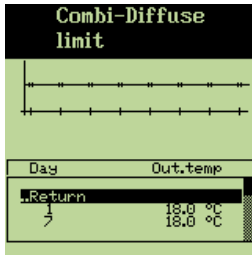
- turn until **Inside/Outside temperature limit** is highlighted; then press
- Turn to set a value then press

#### Example 10: Combi-Diffuse inlet – inside temp. adjusted



The inlet opens when the inside temperature exceeds **Temperature setpoint + Comfort temperature** by the number of degrees to which the **Inside temp. limit** has been set. The inlet closes again when the temperature has dropped 1.5° C.

For outside temperature adjustment, the inlet closes again when the outside temperature has dropped 1° C below the setting.



At batch production, the outside temperature can be set as a curve over four curve points so that the opening of the inlets can be increased when the temperature increases.

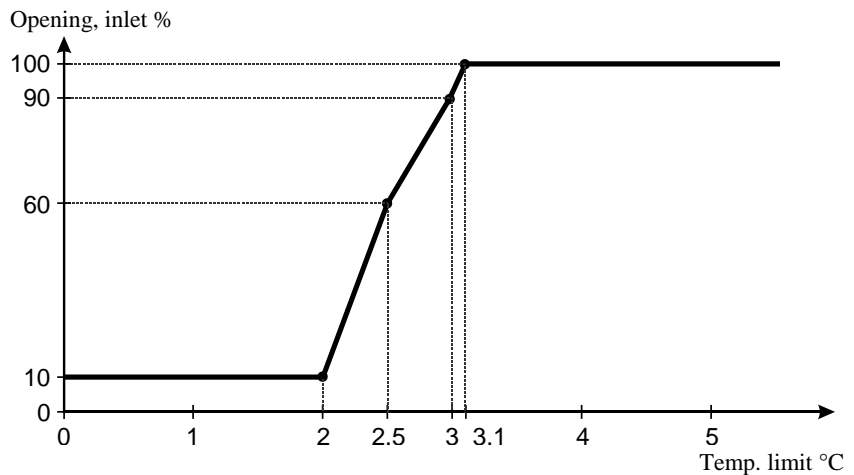
See the **Operation/ Batch curves/ Combi-Diffuse inlet**.

See also section 2.2.8.3 on batch curves.

### 2.2.2.4.1 Stepless Opening of Combi-Diffuse Inlets

#### Example 11: Combi-Diffuse inlets – stepless opening based on inside and outside temperatures

Temp. limit	Inlet
2.0 °C	10 %
2.5 °C	60 %
3.0 °C	90 %
3.1 °C	100 %

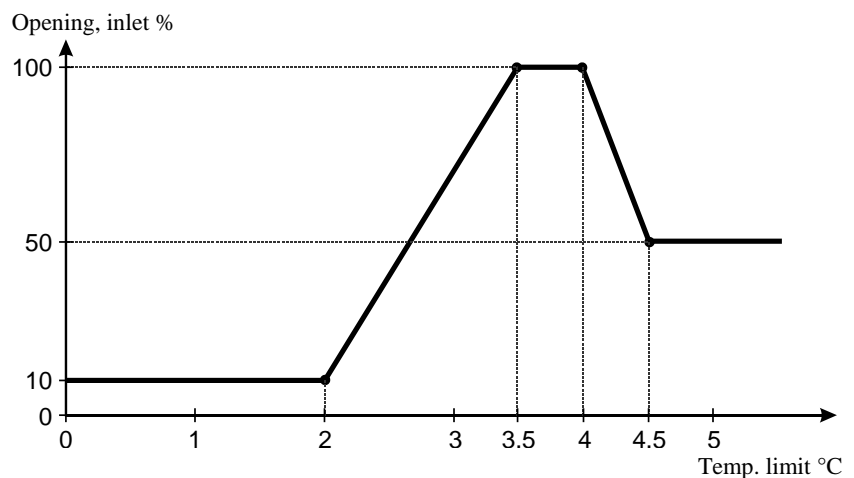


The stepless inlets can be opened gradually over four curve points. Temperature limits are set as an excess temperature for the inside temperature or the outside temperature. For an inside temperature limit, the first point in the curve is equal to the **Inside temp. limit**.

For regulation according to both the inside and outside temperatures, the inlet is closed for as long as the outside temperature is below the outside temperature limit. When it is above the outside temperature limit, the inlet will be regulated according to the inside temperature limit.

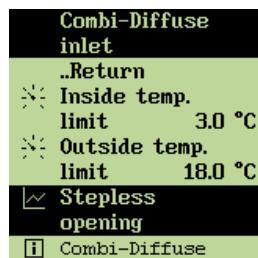
#### Example 12: Combi-Diffuse inlets – reduced stepless opening at high outside temperatures

Temp. limit	Inlet
2.0 °C	10 %
3.5 °C	100 %
4.0 °C	100 %
4.5 °C	50 %



Set the stepless inlet with reduced opening at high outside temperatures in order to increase the air speed.

When you want... to set the inside temperature limit to gradual opening of Combi-Diffuse inlets, open the **Temperature/Combi-Diffuse inlet** menu, and



→ turn until **Stepless opening** is highlighted, and press

→ set the four curve values

### 2.2.2.5 Cooling

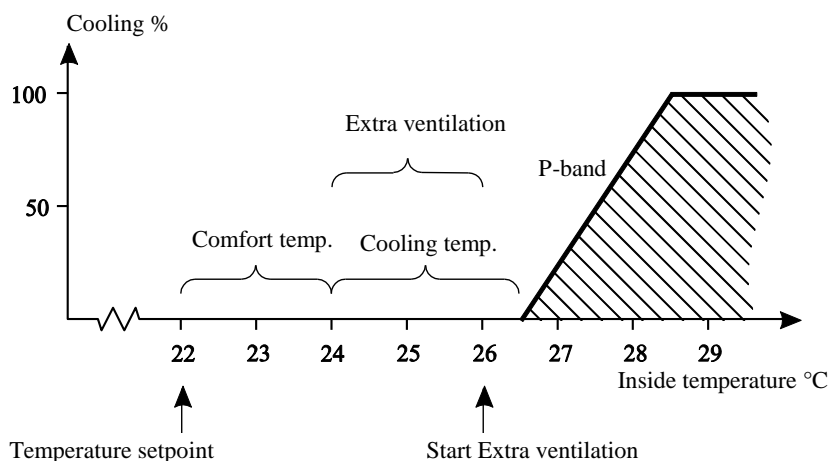
This section is only relevant to houses with cooling system.

Cooling is used in houses where ventilation alone cannot reduce the inside temperature sufficiently. Compared to ventilation cooling has the advantage that it can bring the inside temperature below the outside temperature. On the other hand cooling will also increase the air humidity in the house.

235Pro activates cooling when the inside temperature rises more above **Temperature setpoint** than the number of degrees to which **Comfort temperature** and **Cooling** is set.

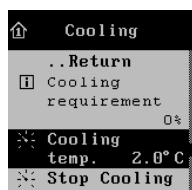
#### Example 13: Cooling

Temp. setpoint	22 °C
Comfort temp	2 °C
Extra ventilation	2 °C
Cooling temp	2,5 °C



*You must start **Cooling** after **Extra ventilation** to avoid increasing the house humidity too much. Therefore, the degree figure that activates **Cooling** must be higher than the degree figure for **Extra ventilation**.*

When you want to ... set cooling, open the **Temperature/Cooling** menu, and



→ turn until **Cooling temperature** is selected, and press

→ turn to set a temperature

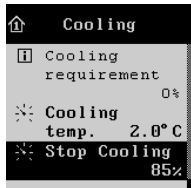
### 2.2.2.5.1 Setting of Humidity Limit for Cooling



The combination of high inside temperature and high air humidity can be life threatening to the animals. As cooling makes the house humidity increase, 235Pro will automatically disconnect cooling when the house humidity exceeds **Stop cooling** (normally 75-85 %).

Over the last 10% RH (e.g. from 75% to 85%), maximum cooling is gradually reduced from 100% to 0%.

When you want to ... set a humidity limit for cooling, open the **Temperature/Cooling** menu, and



→ turn until **Stop cooling** is selected, and press

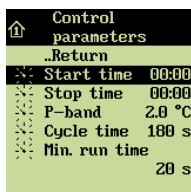
→ turn to set a percentage

### 2.2.2.5.2 Control Parameters for Cooling

#### Time-limited Cooling

It is possible to limit cooling to operate within a set period of time. Cooling, for example, can therefore be disconnected at night.

When you want to... limit cooling within a period of time, open the menu **Temperature/ Cooling/ Control parameters** and



→ turn until **Start time** is highlighted; then press

→ turn to set a time

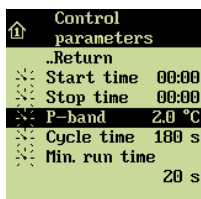
Set **Stop time** in the same way.

**Start time** and **Stop time** are set by the factory to the same time; this means that cooling is active all the time.

#### P-band for Cooling

The P-band indicates the temperature increase that makes the cooling system run from 0 to 100% (see also Example 9).

When you want to... set the P-band, open the menu **Temperature/ Cooling/ Control parameters** and



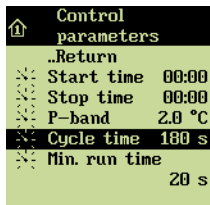
→ turn until **P-band** is highlighted; then press

→ turn to set a number of degrees

### Setting a Cooling Sequence

235Pro adjusts cooling in a cycle sequence. **Cycle time** is the total ON+OFF time for cooling. 235Pro calculates the cooling ON time on the basis of the given cooling requirement

When you want to... set the cooling sequence, open the menu **Temperature/ Cooling/ Control parameters** and

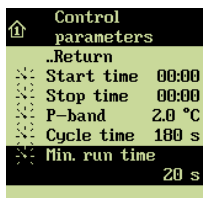


- turn until **Cycle time** is highlighted; then press
- turn o set a period of time

### Minimum Running Time

Switching on and off quickly puts a strain on a relay. For the sake of the relay service life, 235Pro can therefore be set to a **Min. running time**; this is the minimum period of time which the relay is on.

When you want to ... set a minimum running time, open the menu **Temperature/ Cooling/ Control parameters** and



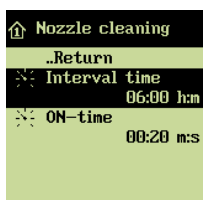
- turn until **Min. running time** is highlighted ; then press
- turn o set a period of time

#### 2.2.2.5.3 Nozzle Cleaning

In order to keep the nozzles clean, 235Pro can activate high-pressure cleaning independently of the cooling requirement of the house. Cooling will thus operate for a set period of time (**ON time**) at set intervals.

If the cooling period of time is limited, for example at night, the nozzle cleaning function will not operate during this period.

When you want to... set a nozzle cleaning sequence, open the menu **Temperature/ Cooling/ Nozzle cleaning** and



- turn until **Min. Interval time** is highlighted; then press
- turn o set a period of time

Set **on time** in the same way.

#### 2.2.2.6 Spraying

This section is only relevant to houses with spraying systems.

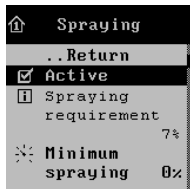
Spraying helps the animals to cool and can control behaviour, among other things with regard to the distribution of animals in the house.



You can adjust the spraying course itself and adjust the spraying to run independently of inside and outside temperature and/or time. You can connect or disconnect this function.

### 2.2.2.6.1 Connection or Disconnection of Spraying

When you want to ... connect or disconnect spraying, open the **Temperature/Spraying** menu, and



→ turn until **Active** is selected, and press to connect or disconnect

### 2.2.2.6.2 Setting of Minimum Spraying

Minimum spraying is a function, which will make the spraying system run at a set percentage of its capacity. The function can for example be used to control behaviour and change the distribution of animals in the house. However, **Minimum spraying** will usually be set to 0 %.

When you want to ... set minimum spraying, open the **Temperature/Spraying** menu, and



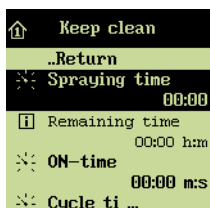
→ turn until **Minimum spraying** is selected, and press

→ turn to set a percentage

### 2.2.2.6.3 Keep Clean

The **Keep clean** function activates spraying for a period of up to 99 hours. This function has its own set cycle time which is added to the normal spraying function calculated on the basis of the inside temperature.

When you want to... set a period of time for the function to operate, open the menu **Temperature/Spraying / Keep clean** and



→ turn until **Spraying time** is highlighted; then press

→ turn to set a period of time

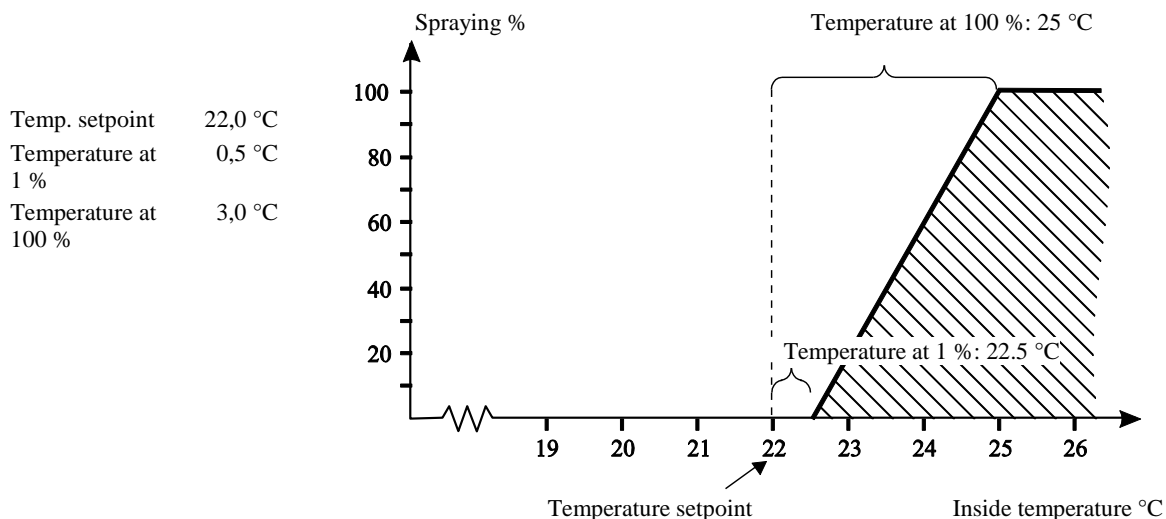
Set the sequence of the function via **ON time** and **Cycle time**.

### 2.2.2.6.4 Spraying sequence

#### Spraying according to Inside Temperature

Spraying automatically starts when the inside temperature exceeds the temperature limit which you have set. Spraying is increased automatically the more the temperature increases.

##### Example 14: Spraying according to inside temperature



You must set the function to the number of degrees by which the temperature is to exceed **Temperature setpoint** before spraying starts.

If you want to make spraying independent of the inside temperature, you can override the function by setting both settings for **Temperature at x %** to e.g. -1 °C.



Spraying increases the air humidity in the house. This has a cooling effect and may therefore, when spraying is used for controlling behaviour, lead to increased heat consumption.

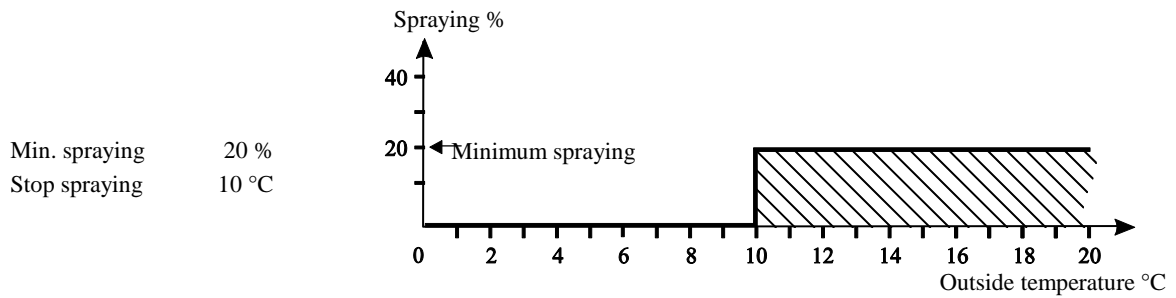
#### Limitation of Spraying

The other settings of the spraying menu can work as starting requirements, which have to be fulfilled before spraying can start.

Spraying can only start when the outside temperature is above the temperature for **Stop at outside temperature**, and only within the set period.

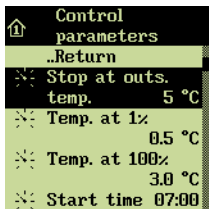
However, an upper outside temperature limit can be set which will also activate spraying outside the period of the time set, if the inside temperature is sufficiently high.

**Example 15: Spraying according to outside temperature**



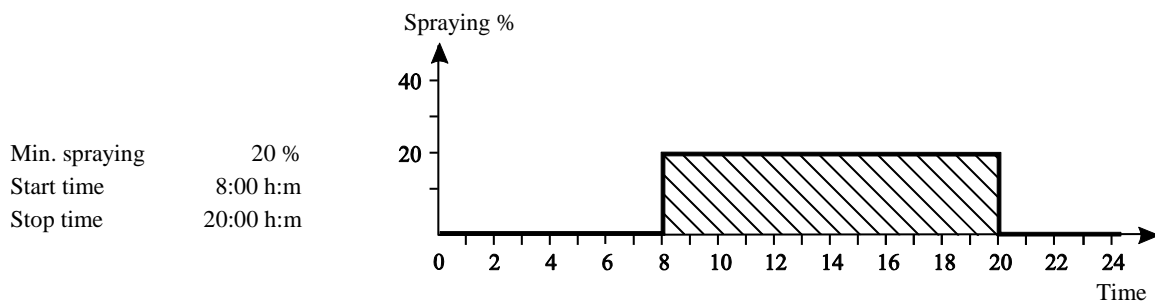
*If you want to make spraying independent of the outside temperature, you can override the function by setting **Stop at outside temperature** to e.g. -10 °C.*

When you want to ... limit spraying at low outside temperatures, open the **Temperature/Spraying/Control parameters** menu, and



- turn until **Stop at outside temperature** is selected, and press
- turn to set a temperature

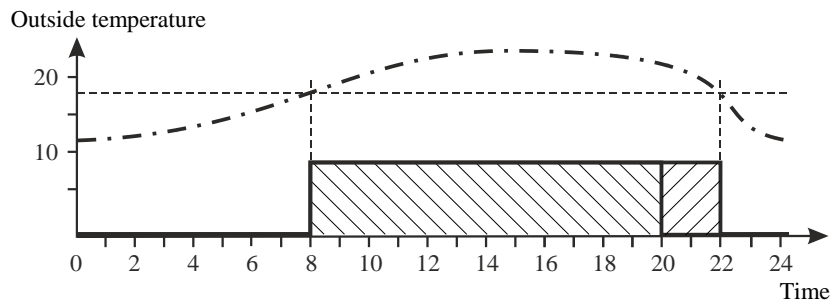
**Example 16: Spraying according to time**



*If you want the spraying function to be active all the time, you can override the function by setting **Start time** and **Stop time** to the same time.*

**Example 17: Spraying according to time and outside temperature**

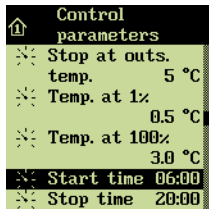
Start at outside temp. 18 °C  
 Min. spraying 20 %  
 Start time 08:00 h:m  
 Stop time 20:00 h:m



*Spraying continues after the stop time when the outside temperature is above the limit.*

*Spraying according to outside temperature does not start unless the inside temperature limits have been exceeded.*

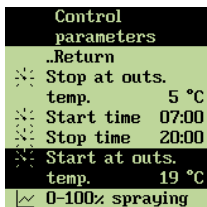
When you want to ... limit spraying within a period of time, open the **Temperature/Spraying/Control parameters** menu, and



- turn until **Start time** is selected, and press
- turn to set the time

Set **Stop time** in the same way.

When you want ... to set an upper outside temperature which will activate spraying even during the stop period, open the **Temperature/Spraying/Control parameters** menu, and



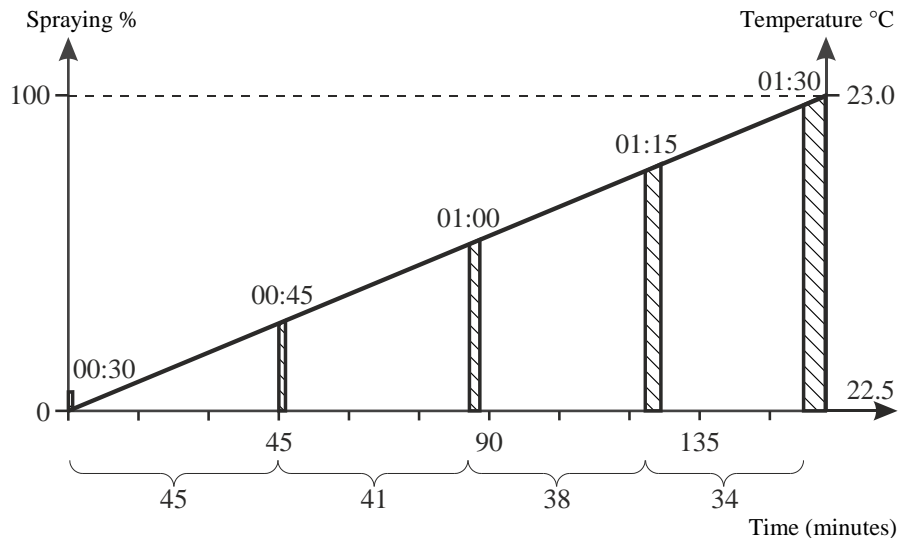
- turn until **Start at outside temp.** is highlighted, and press
- turn to set a temperature

### Setting of Spraying Course

The warmer it is in the house, spraying can be set to run more often and for longer periods.

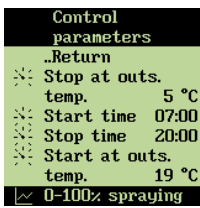
**Example 18: Spraying course: ON-time and cycle time**

Temp. setpoint 22 °C  
 ON-time 1 % 00:00:30  
 Cycle time 1 00:45:00  
 %  
 ON-time 100 00:01:30  
 %  
 Cycle time 00:30:00  
 100 %

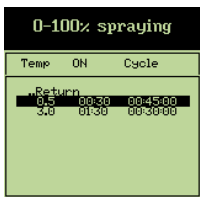


100 % spraying means that the spraying function runs according to its maximum setting, not that the system is running continuously.

When you want to ... set the spraying course, open the **Temperature/Spraying/Control parameters** menu, and



→ turn until 0-100% **spraying** is selected, and press



→ turn and press to be able to set any curve point

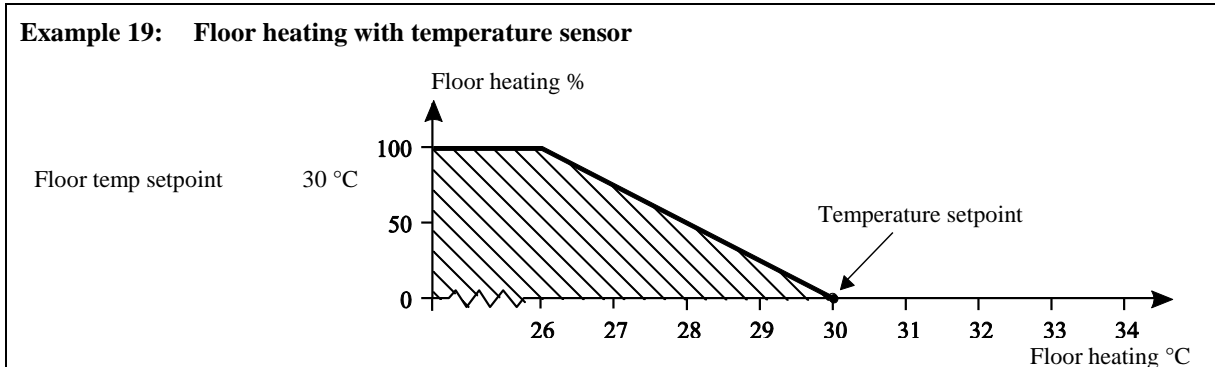
### 2.2.2.7 Floor Heating

This section is only relevant to houses with floor heating systems.

Floor heating is used in, for example, piglet houses where it partly contributes to controlling the distribution of pigs in the house, and partly works energy-saving compared to heating of all the house air.

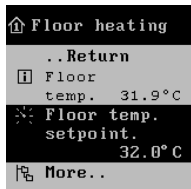
235Pro Climate Computer can control floor heating with or without floor temperature sensor. With a sensor, the computer will keep the floor heating on a set floor temperature. Without a sensor, the computer will supply heating with a set percentage of the heating system capacity.

**Example 19: Floor heating with temperature sensor**



#### 2.2.2.7.1 Setting of Floor Temperature with Temperature Sensor

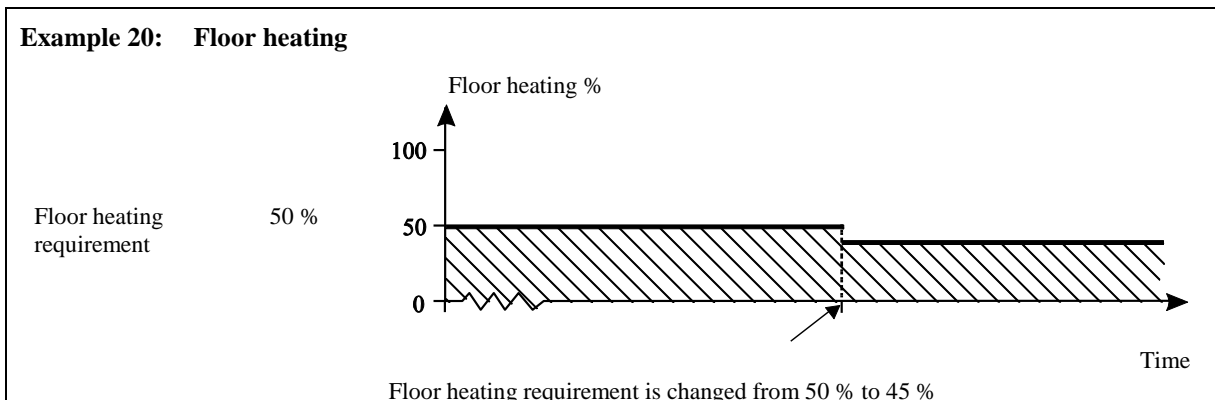
When you want to ... set floor heating, open the **Temperature/Floor heating** menu, and



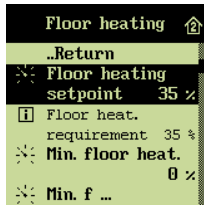
- turn until **Floor temp. setpoint** is selected, and press
- turn to set a temperature

#### 2.2.2.7.2 Setting of Floor Heating without Temperature Sensor

**Example 20: Floor heating**



When you want to ... set floor heating, open the **Temperature/Floor heating** menu, and



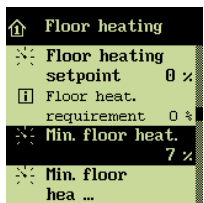
- turn until **Floor Heating setpoint** is selected, and press
- turn to set a percentage

### 2.2.2.7.3 Setting of Minimum Floor Heating

Minimum floor heating is used for temperature controlled floor heating (with sensor) and is a function, which will make the floor heating system run as a minimum with the set percentage of the system capacity. Even if the floor temperature is then higher than **Floor temperature setpoint**, the system will continue to supply floor heating.

Minimum floor heating can be used for maintaining a certain floor heating in the house, thus influencing the distribution of the animals.

When you want to ... set minimum floor heating, open the **Temperature/Floor heating** menu, and

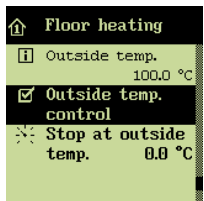


- turn until **Minimum floor heating** is selected, and press
- turn to set a percentage

### 2.2.2.7.4 Outside Temperature-limited Floor Heating

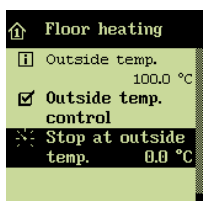
This function which is intended for areas with high day temperatures makes it possible to switch off floor heating during the day. When the outside temperature exceeds the setting, 235Pro disconnects floor heating.

When you want to... activate outside temperature control of floor heating, open the menu **Temperature/Floor heating** and



- turn until **Outside temp. adjustment** is highlighted (under **More**) and press to activate it

When you want to... set an outside temperature that disconnects floor heating, open the menu **Temperature/Floor heating** and



- turn until **Stop at outside temperature** is highlighted; then press
- turn to set a number of degrees

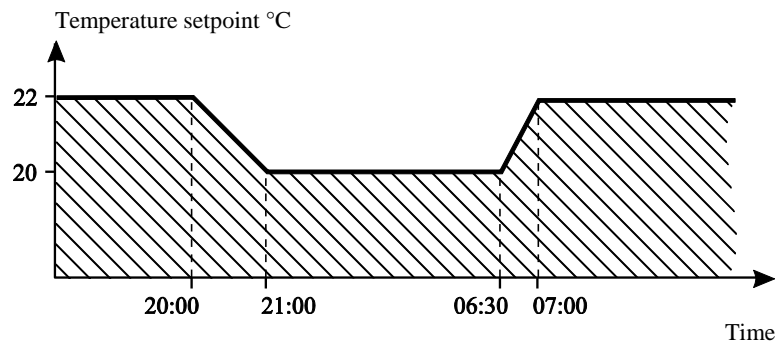
### 2.2.2.8 Night Setback

Night setback is designed for lowering the inside temperature for a set period every night to support the natural behaviour of the animals. Thus, a lower inside temperature has the effect that the animals experience a normal circadian rhythm. Furthermore, the ventilation level will be relatively higher, and this will provide a better air quality.

When the function is activated, you can read the current night setback in the display. The function cannot be activated when the house is set to empty house.

#### Example 21: Night setback

Temp. setpoint	22 °C
Start time	20:00:00
Stop time	07:00:00
Night temperature	2 °C



*The inside temperature will gradually adapt to the night setback within the period of time the setback is set to last.*

When you want to ... set the temperature for night setback, open the **Temperature/Night setback** menu, and



→ turn until **Night temperature** is selected, and press

→ turn to set the temperature

When you want to ... set a period for night setback, open the **Temperature/Night setback** menu, and



→ turn until **Start time** is selected, and press

→ turn to set the time

Set **Stop time** in the same way.










The function is designed for a nightly setback, but it can be set to run at any time and to let the temperature rise (by setting the value to a positive figure).

At batch production, the function can be set to lower the temperature automatically during the batch. See the **Management / Batch curves** menu for how to set a curve.



## 2.2.3 Humidity

This section is only relevant to houses with humidity sensor.

	Ordinary operation		Advanced operation	
	1 <sup>st</sup> level		2 <sup>nd</sup> level	
<input checked="" type="checkbox"/>	<b>Active</b>			
	Current humidity	74 % RH		
	<b>Humidity setpoint</b>	<b>75 % RH</b>		
	<b>Humidification setpoint</b>	<b>45 % RH</b>		
	Humidification requirement	0 %		
	More...			Lowest hum. 24 hrs 72 %
				Highest hum. 24 hrs 76 %
				<b>Trend curve</b>

**Table 2: Survey of the humidity menu (you can change the values highlighted in bold writing)**

235Pro Climate Computer adjusts the house air humidity according to the humidity setpoint. Humidity is supplied to the house air partly from animals, feed, drinking water and litter, and partly from the functions spraying, cooling and humidification.

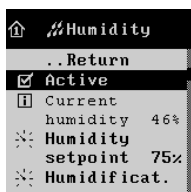
When the air humidity is higher than **Humidity setpoint**, the computer will increase ventilation to reduce the humidity level. When the air humidity is lower than the setting, the computer will initially reduce ventilation to increase the humidity level and then activate humidification if the house has a humidification system.

### 2.2.3.1 Humidity Control

#### 2.2.3.1.1 Connection or Disconnection of Humidity Control

When humidity control is disconnected, the 235Pro Climate Computer regulates the ventilation according to inside temperature only.

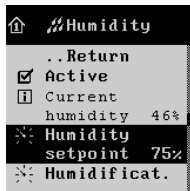
When you want to ... connect or disconnect humidity control, open the **Humidity** menu, and



→ turn until **Active** is selected, and press to connect or disconnect

### 2.2.3.1.2 Setting of Air Humidity

When you want to ... set air humidity, open the **Humidity** menu, and



- turn until **Humidity setpoint** is selected, and press
- turn to set a percentage



It takes some time to change the humidity level in the house. Therefore, when you want to change the humidity setting, you must start by adjusting Humidity setpoint by 2-4 %. Wait 12-24 hours and estimate if you have obtained the required result. If you are in doubt concerning the humidity setting, please contact your adviser.

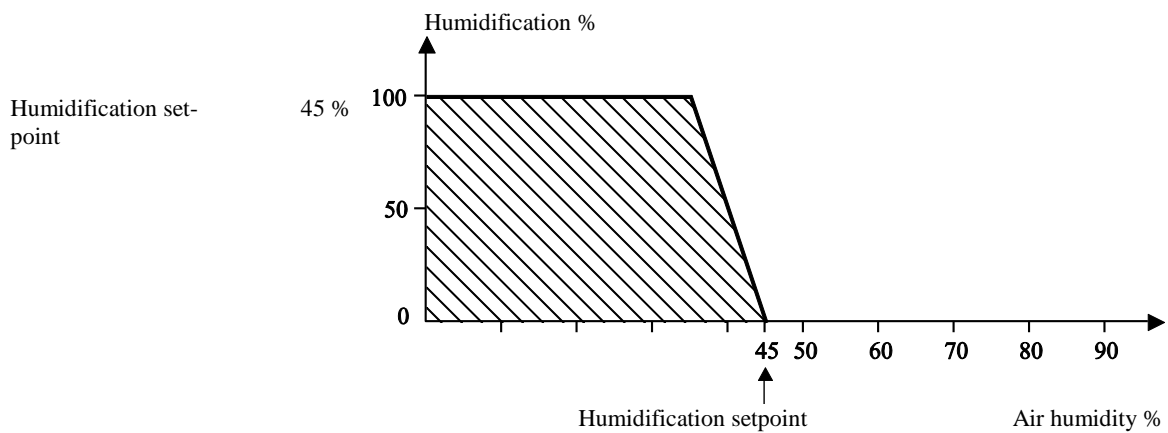
### 2.2.3.2 Humidification

This section is only relevant to houses with humidification system.

Humidification increases the air humidity of the house by supplying atomized water to the air. It is important to maintain a certain air humidity, to avoid dehydration of the animals' mucous membranes.

235Pro Climate Computer increases humidification as long as the air humidity is below **Humidification setpoint**

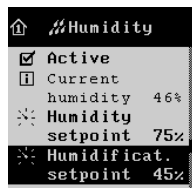
#### Example 22: Humidification



When the inside temperature is 2 °C below **Temperature setpoint** the 235Pro is factory preset to limit humidification. Humidification will be disconnected if the inside temperature is 3 °C below. Otherwise humidification could make the inside temperature drop further.

### 2.2.3.2.1 Setting of Humidification

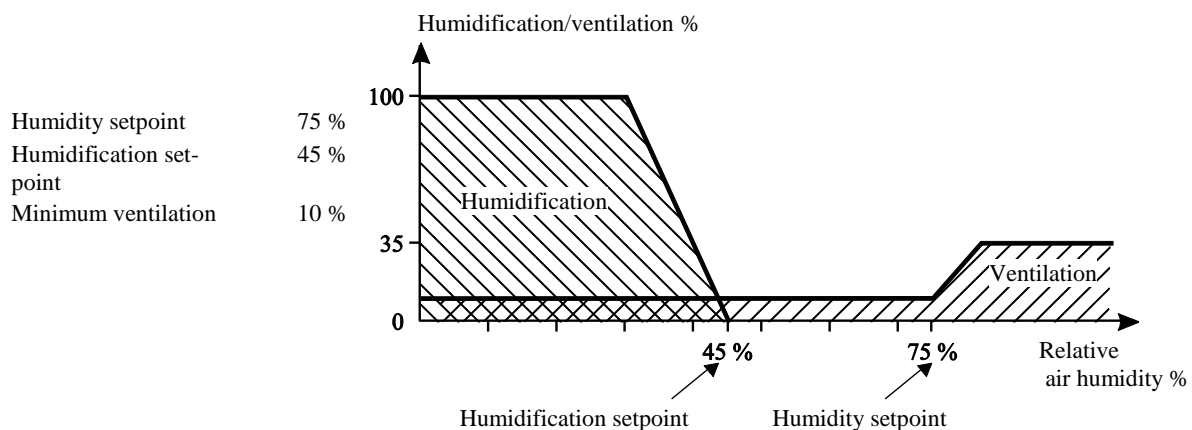
When you want to ... set humidification, open the **Humidity** menu, and



→ turn until **Humidification setpoint** is selected, and press

→ turn to set a percentage

#### Example 23: Humidity and humidification setpoint



*There must be a minimum of 5 % between **Humidity setpoint** and **Humidification setpoint** to avoid the situation that the computer alternately ventilates and humidifies.*



Air humidity is not of such immediate importance to the animals as air temperature and air velocity, as it requires influence for quite some time before the air humidity has any effect on the animals' well-being. However, a dry climate provides poorer conditions for spreading of disease germs and microorganisms.

### 2.2.3.3 Trend curve

This curve shows the humidity development during the last 24 hours (see also section 2.2.10.4)

### 2.2.3.4 Humidity Control Principles

When setting up the 235Pro Climate Computer you must choose between two different principles for controlling the house humidity: Humidity control with heating or humidity control with temperature reduction. Regardless of which principle you choose, you only need to adjust humidity via **Humidity setpoint** in your daily work.

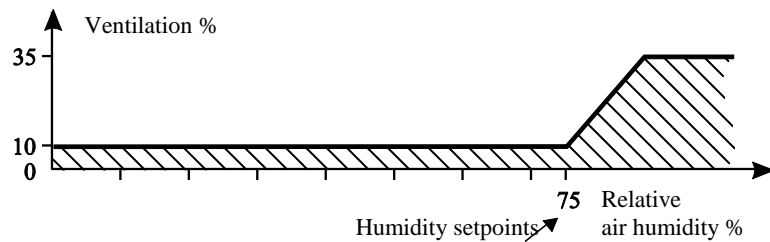
#### 2.2.3.4.1 Humidity Control with Heating

When 235Pro is set up to control humidity according to the principle of humidity control with heating, it will reduce a too high humidity level by increasing ventilation gradually. The increased air change will make the inside temperature fall. To maintain the temperature of **Heating temperature**, the heating system will gradually supply more heating.

Humidity control with heating makes it possible to keep the house air humidity on the set humidity. This principle is therefore to be preferred, even if it requires increased heat consumption.

**Example 24: Humidity ventilation with heating**

Humidity setpoint 75 %  
 Minimum vent 10 %  
 (Setup menu: Max. humidity ventilation 35 %)



*If you disconnect heating while 235Pro is set up for humidity control with heating, the computer will automatically switch to the other humidity control principle, namely temperature reduction.*



The lower the humidity setting, the stronger the ventilation and heat supply will react to it. A low humidity setting may therefore lead to increased energy consumption for ventilation and heat.

**2.2.3.4.2 Humidity Control with Temperature Reduction**

235Pro Climate Computer can be set up with the humidity principle temperature reduction when the animals can stand a drop in temperature at high air humidity. This function limits the use of heating in the house, but it cannot keep the air humidity on the set humidity.

**Temperature Reduction with Heating**

When 235Pro Climate Computer is set up to control humidity according to the principle of temperature reduction, the computer will adjust a too high humidity level by reducing the setting of the inside temperature by a few degrees (**Reduction**).

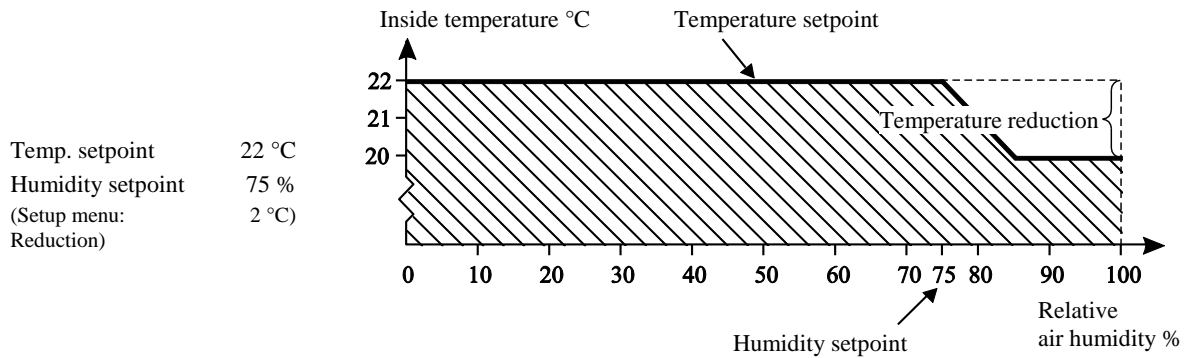
At a lower temperature setting, 235Pro will thus increase ventilation and with that the air change. When this has made the inside temperature fall, the ventilation will decrease to minimum ventilation in order to limit the heat loss from ventilation. If this is not sufficient to maintain the reduced **Heating temperature**, the computer will supply more heating gradually.

**Temperature Reduction without Heating**

When you have disconnected heating, 235Pro will automatically adjust the air humidity according to the principle of temperature reduction.

The course of humidity control is the same as with heating until the point where ventilation is reduced to minimum ventilation. Without heating, the inside temperature could continue to fall below **Heating temperature**.

**Example 25: Humidity control with temperature reduction**



*235Pro Climate Computer will lower the temperature setpoint by 1 °C with each 5 % the air humidity exceeds the humidity setpoint*



Humidity control counteracts bad air quality and may contribute to ensuring a good litter. If air and litter is fine, you may possibly increase the humidity setting, which will save on heating. Conversely, bad air and litter requires a lower humidity setting.

## 2.2.4 Auxiliary Sensor








	Ordinary operation	
	1 <sup>st</sup> level	
	CO <sub>2</sub> sensor	3000 ppm
	Pressure sensor	20 pa
	NH <sub>3</sub> sensor	0 ppm
	O <sub>2</sub> sensor	0 ppm
	Temperature sensor	22.0 °C
	Humidity sensor	74.0 %

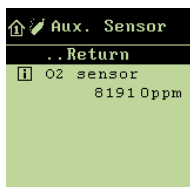
Table 3: Survey of the auxiliary sensor menu

This section is only relevant to houses with auxiliary sensor.

In the **Auxiliary sensor** menu, you can read the registration of 235Pro from the installed auxiliary sensor.





















You can connect a sensor for CO<sub>2</sub>, pressure, NH<sub>3</sub>, O<sub>2</sub>, temperature or humidity. One auxiliary sensor can be connected to the 235Pro. The menu display of **Auxiliary sensor** depends on which type of auxiliary sensor is installed.

When you want to ... read the current value from an auxiliary sensor, open the **Auxiliary sensor** menu, and



→ read the sensor registration

### 2.2.5 Alarms

	Ordinary operation		Advanced operation	
	1 <sup>st</sup> level		2 <sup>nd</sup> level	
<b>Active alarms</b>	Error air intake Value - 0.0 ON 10.11.14 12:19:08 ACK 10.11.14 12:19:12			
<b>Previous alarms</b>	Error air intake Value - 0.0 ON 10.11.14 12:43:00 ACK 10.11.14 12:50:35 OFF ---:--:--:--			
<b>Alarm limits</b> <input type="checkbox"/> Alarms not maintained				
 <b>Temp. alarm</b>	 <b>High temp. limit</b> 3 °C <input checked="" type="checkbox"/> <b>Low temp. alarm</b>  Low temp. limit - 3 °C  More...		 <b>Summer alarm at 20 °C outside</b> 7 °C  <b>Summer alarm at 30 °C outside</b> 3 °C  <b>Abs. high temp.</b> 32 °C	
 <b>Humidity alarm</b>	<input checked="" type="checkbox"/> <b>Abs. high humidity</b>  More...		 <b>Abs. high humidity limit</b> 95 %	
 <b>Flap alarm</b>	<input checked="" type="checkbox"/> <b>Error air intake 1-4</b> <input checked="" type="checkbox"/> <b>Error air outlet 1-1/1-2/2-1/2-2</b> <input checked="" type="checkbox"/> <b>Common exhaust Air outlet 1-2</b> <input checked="" type="checkbox"/> <b>Error Combi-Diff. inl.</b>			
 <b>Dynamic Air Alarm</b>	<input checked="" type="checkbox"/> <b>Dynamic air alarm</b>  <b>Dynamic air limit</b> 10 %			
 <b>Sensor alarms</b>	<input checked="" type="checkbox"/> <b>Error inside temp. sensor</b> <input checked="" type="checkbox"/> <b>Error outside temp sensor</b>  <b>Misplaced outside sensor</b> 5 °C <input checked="" type="checkbox"/> <b>Error humidity sensor</b>  <b>Error hum. sensor limit</b> 5 % <input checked="" type="checkbox"/> <b>Pressure sensor error Low</b>  <b>Pressure sensor Low limit</b> 5 Pa <input checked="" type="checkbox"/> <b>Pressure sensor error High</b>  <b>Pressure sensor High limit</b> 50 Pa <input checked="" type="checkbox"/> <b>Aux. sensor error Low</b>  <b>Aux. sensor Low limit</b> 500 ppm			




	Ordinary operation	Advanced operation
	1 <sup>st</sup> level	2 <sup>nd</sup> level
 Water alarm	<input checked="" type="checkbox"/> Aux. sensor error High	
	<input type="checkbox"/> Aux. sensor 5000 ppm High limit	
	<input checked="" type="checkbox"/> CO <sub>2</sub> sensor error Low	
	<input type="checkbox"/> CO <sub>2</sub> sensor 500 ppm Low limit	
	<input checked="" type="checkbox"/> CO <sub>2</sub> sensor error High	
	<input type="checkbox"/> CO <sub>2</sub> sensor 8500 ppm High limit	
	<input checked="" type="checkbox"/> Max. water alarm	
	<input type="checkbox"/> Max. water alarm 15 %	
	<input checked="" type="checkbox"/> Min. water alarm	
	<input type="checkbox"/> Min. water alarm -10 %	
	<input type="checkbox"/> Start alarm day 2	
	<input type="checkbox"/> Start alarm time 15:00	
	<input type="checkbox"/> Stop water	<input checked="" type="checkbox"/> Water meter 1-4 stop
	<input type="checkbox"/> Leakage 1-4 limit	
 Emergency control	<input type="checkbox"/> Emergency air intake	<input type="checkbox"/> Emergency air intake 4 °C
		<input checked="" type="checkbox"/> Abs. High temp.
		<input checked="" type="checkbox"/> Error temp. sensor
		<input checked="" type="checkbox"/> Power failure
	<input type="checkbox"/> Emergency opening	<input checked="" type="checkbox"/> High temp.
		<input checked="" type="checkbox"/> Abs. High temperature
		<input checked="" type="checkbox"/> Abs. High humidity
		<input checked="" type="checkbox"/> Error inside temp. sensor
		<input checked="" type="checkbox"/> Power failure
	<input type="checkbox"/> Temp. controlled emerg. Opening	<input type="checkbox"/> Emergency opening temp. 29.0 °C
		<input type="checkbox"/> Temp. setpoint 25.5 °C
		<input checked="" type="checkbox"/> Warning at emergency temp.
		<input type="checkbox"/> Warning emergency temp. limit 6 °C
		<input checked="" type="checkbox"/> Battery alarm
		<input type="checkbox"/> Battery voltage limit 16 V
	<input checked="" type="checkbox"/> Power failure	
	<input type="checkbox"/> Current voltage 17.1 V	
	<input type="checkbox"/> Lowest measured voltage 16.4 V	
<input checked="" type="checkbox"/> Power failure		
Alarm test		
Open water		

Table 4: Survey of the alarm menu (you can change the values highlighted in bold writing)



### 2.2.5.1 Active Alarms

When an alarm is generated, 235Pro Climate Computer will register the type of alarm and the time for its generation. This information will be shown in a special alarm window in the display.

The computer will also generate an alarm signal, which you can choose to maintain. Thus the signal will continue, even if the condition that caused the alarm has stopped. You must actively disconnect the alarm signal by acknowledging the alarm (press the adjustment knob).

When you want to ... read the active alarms,



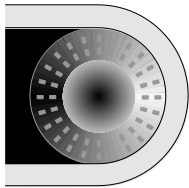
→ turn until **Active alarms** is selected, and press

→ press to return to the alarm menu

#### 2.2.5.1.1 Stop Alarm Signal

The alarm window in the display disappears, and the alarm signal stops when you acknowledge the alarm by pressing the adjustment knob.

When you want to ... acknowledge an alarm,



→ press the adjustment knob

### 2.2.5.2 Previous Alarms

235Pro Climate Computer registers alarms including information about when they were generated and when they stopped. It often happens that several alarms succeed each other because an error in one function also affects other functions.

Thus, a flap alarm could be succeeded by a temperature alarm, as the computer cannot control the temperature correctly with a defective flap. In this way, the previous alarms enable you to follow an alarm course back in time and find the error that caused the alarms.

235Pro saves up to 20 active and previous alarms. When the 21st alarm is generated, the computer deletes the oldest alarm from its memory.

When you want to ... read the previous alarms,



→ turn until **Previous alarms** is selected, and press

→ press to return to the alarm menu

### 2.2.5.3 Alarm Limits

235Pro Climate Computer has a range of alarms, which the computer will generate if a technical error occurs or the alarm limits are exceeded. A few of the alarms are always connected, e.g. Power failure. You can connect and disconnect the others (  /  ) and for some you can set the alarm limits

It is always the user's responsibility that the alarm settings are correct.

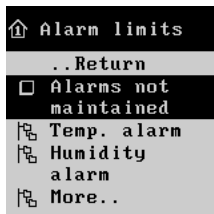


Alarms for climate regulation are not active when the batch status is Empty house. Also see paragraph 2.2.8.1.2.

#### 2.2.5.3.1 Connection or Disconnection of Alarms not Maintained

Alarms not maintained means that the alarm signal will continue until you acknowledge the alarm by pressing the adjustment knob. This also applies even if the situation that generated the alarm has stopped. You can connect and disconnect the function.

When you want to ... connect or disconnect alarms not maintained, open the **Alarms/Alarm limits** menu, and



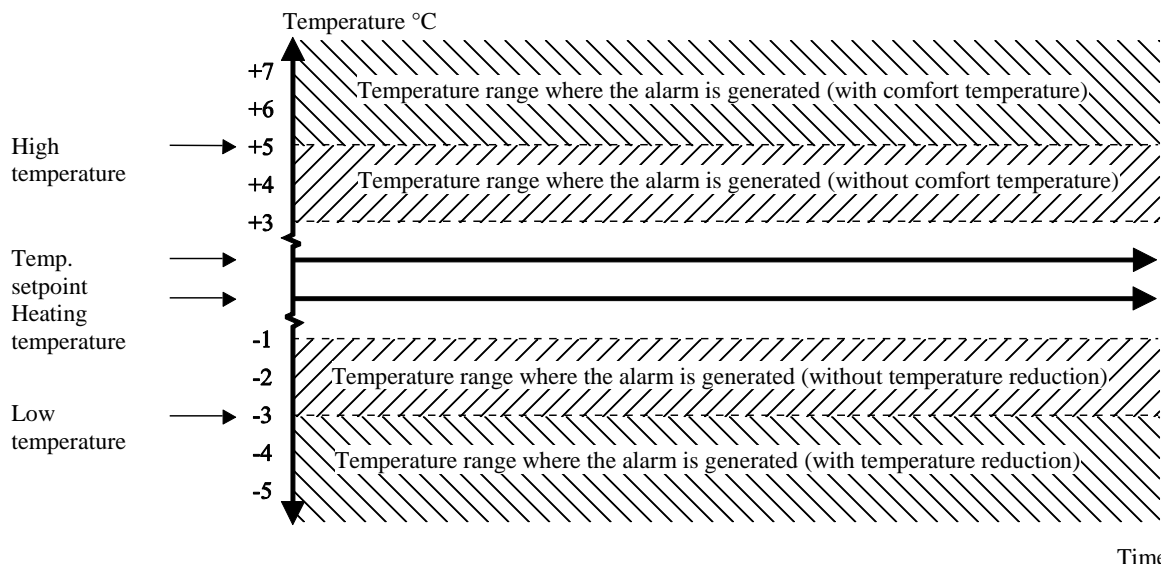
→ turn until **Alarms not maintained** is selected, and press to connect or disconnect

#### 2.2.5.3.2 Temperature Alarms

##### Setting of Alarm for High Temperature

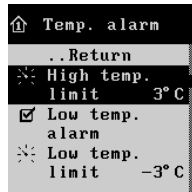
The temperature alarm for high temperature is always connected.

**Example 26: Alarm high and low temperature**



When the 235Pro Climate Computer is set up with the functions comfort temperature or humidity control with temperature reduction, the computer will add the number of degrees (to which the comfort temperature is set) to **Temperature setpoint**, or subtract the number of degrees (to which humidity control with temperature reduction is set) from **Temperature setpoint**. A high temperature alarm will therefore be calculated in comparison with **Temperature setpoint + an addition for Comfort temperature** or - a **Reduction for humidity control**.

When you want to ... set the alarm for high temperature,  
open the **Alarms/Alarm limits/Temperature alarm** menu, and



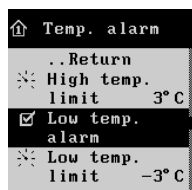
→ turn until **High temperature limit** is selected, and press

→ turn to set a number of degrees

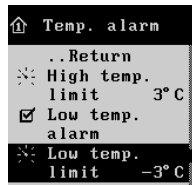
### Setting and Connection or Disconnection of Alarm for Low Temperature

You can disconnect the function.

When you want to ... set the alarm for low temperature,  
open the **Alarms/Alarm limits/Temperature alarm** menu, and



→ turn until **Low temperature alarm** is selected, and press to connect or disconnect



→ turn until **Low temperature limit** is selected, and press

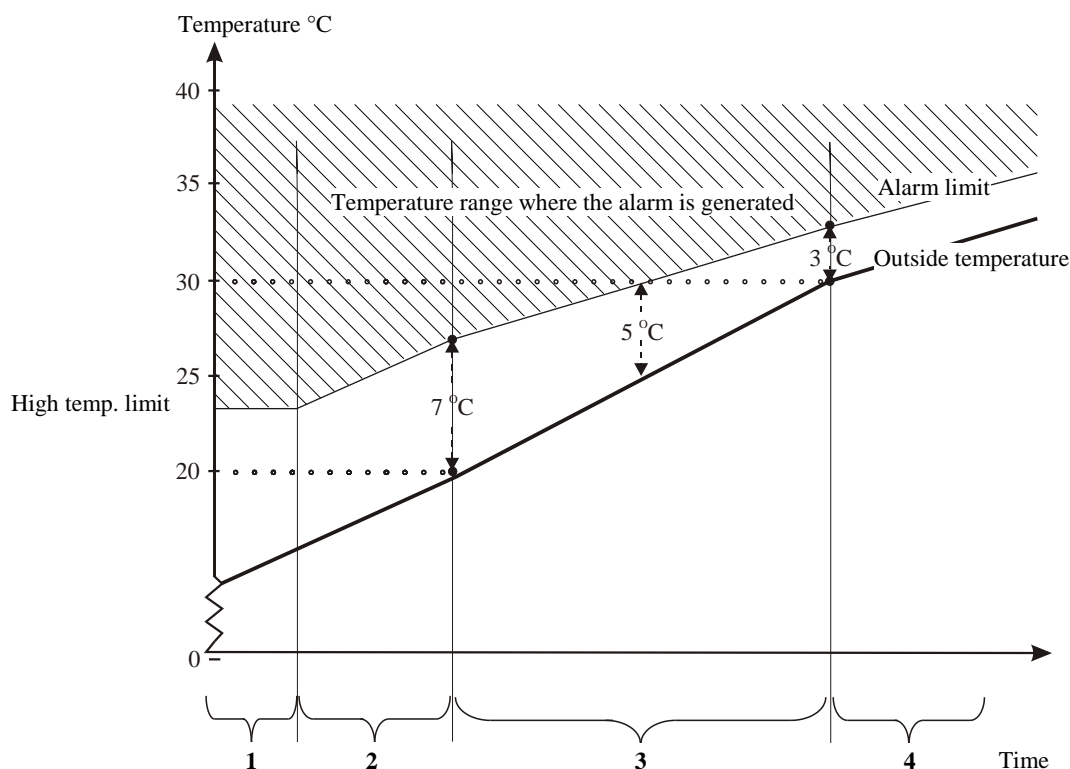
→ turn to set a number of degrees

### Setting of Summer Alarm 20 °C and 30 °C outside

The function has a varying alarm limit, which follows the changes of high outside temperatures. When the temperature increases, the alarm limit will increase also. Thus, it delays the time when the high temperature alarm is generated.

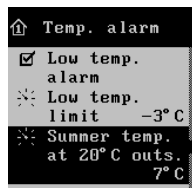
235Pro Climate Computer only generates the alarm if the inside temperature also exceeds the high temperature alarm.

#### Example 27: Summer temperature at 20 °C and 30 °C outside



1. The alarm limit does not drop below the **High temperature limit**.
2. Below 20 °C outside, the alarm limit +7 °C is staggered in relation to the outside temperature.
3. Between 20° C and 30 °C outside, a gradual transition from 7 °C to 3 °C takes place.  
At an outside temperature of e.g. 25 °C, the inside temperature must thus be 5 °C higher (exceed 30 °C) before the alarm is generated.
4. Above 30 °C outside, the alarm limit is staggered +3 °C in relation to the outside temperature.

When you want to ... set the summer alarm at X °C,  
open the **Alarms/Alarm limits/Temperature alarm** menu, and



- turn until **Summer alarm at 20 °C outside** is selected, and press
- turn to set a number of degrees

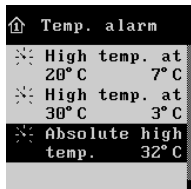
The setting of **Summer alarm at 30 °C outside** must be made in the same way.

### Setting of Alarm for Absolute High Temperature

The alarm for absolute high temperature is generated by the actual temperature, e.g. 35 °C. Thus, it will not, like the alarm for high temperature, vary according to the setting of **Temperature setpoint**, nor can it be delayed by a high temperature at 20/30 °C.

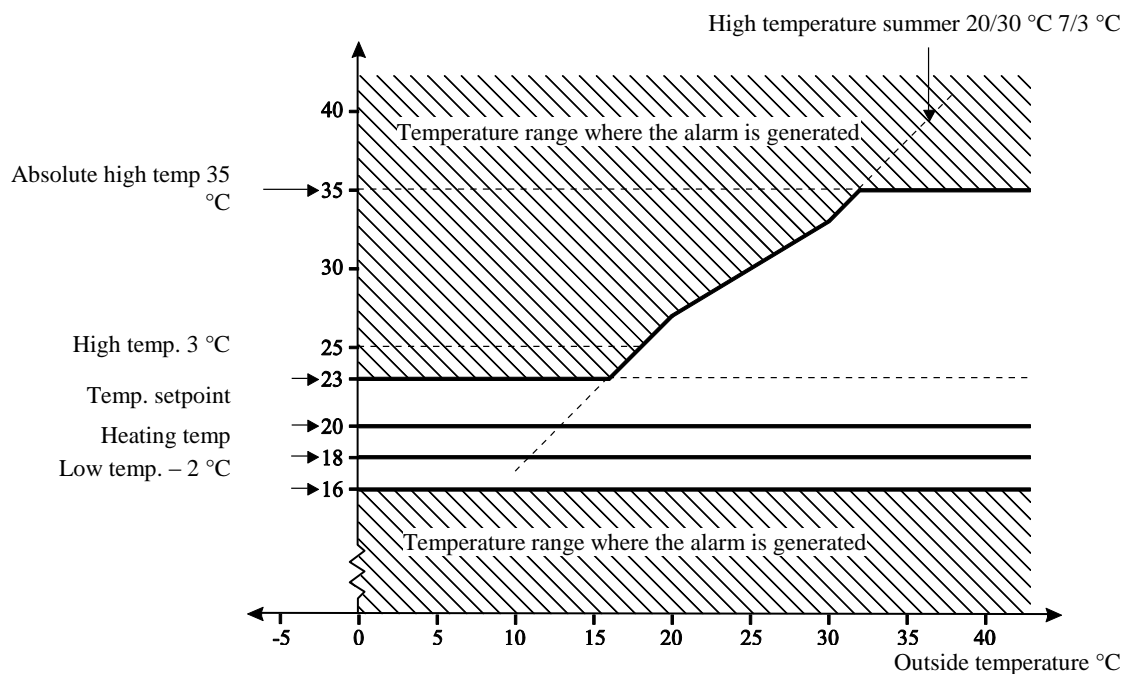
235Pro Climate Computer will always generate the absolute high temperature alarm when the inside temperature exceeds this setting.

When you want to ... set the alarm for absolute high temperature, open the **Alarms/Alarm limits/Temperature alarm** menu, and



- turn until **Absolute high temperature** is selected, and press
- turn to set the temperature

**Example 28: All temperature alarms**



*The high temperature alarm takes the comfort temperature into account so that the alarm is not generated until the **Comfort temperature** has been added to the **Temperature setpoint***

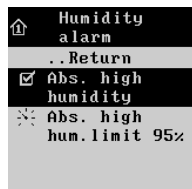
### 2.2.5.3.3 Humidity Alarms

#### Setting and Connection or Disconnection of Alarm for Absolute High Humidity

235Pro Climate Computer generates an alarm for absolute high humidity when the house humidity exceeds the setting. This may for example be caused by a technical sensor error.

When you want to ... connect or disconnect the alarm for absolute high humidity and set the alarm limit,

open the **Alarms/Alarm limits/Humidity alarm** menu, and



→ turn until **Absolute high humidity** is selected, and press to connect or disconnect



→ turn until **Absolute high humidity limit** is selected, and press

→ turn to set a percentage

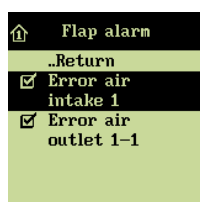
### 2.2.5.3.4 Flap Alarms

#### Connection or Disconnection of Alarm for Flap Opening

The flap alarms are technical alarms. The 235Pro Climate Computer generates an alarm if the actual flap opening of the air intake or air outlet is different from the setting, which the computer calculates as correct.

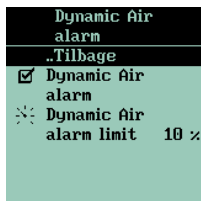
You can connect or disconnect the function. Connection and disconnection works in the same way for both air intake, air outlet, and combi-diffuse inlet.

When you want to ... connect or disconnect the flap alarm, open the **Alarms/Alarm limits/Flap alarm** menu, and



→ turn until **Error air intake/air outlet/combi-diffuse inlet** is selected, and press to connect or disconnect

### 2.2.5.3.5 Dynamic Air Alarm



The Dynamic Air alarm is triggered in case of mechanical error. 235Pro triggers an alarm if the measurement of the ventilation output deviates from the calculated ventilation requirement.

You can activate and deactivate the function and set an acceptable deviation.

The Dynamic Air alarm may be due to a mechanical error in the fan, the pressure sensor or the flap position.

Check the fan while it is running. Further troubleshooting must be carried out by technically trained personnel.

### 2.2.5.3.6 Sensor Alarms

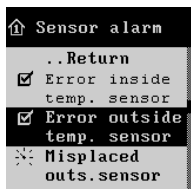
#### Alarm for Error Inside Temperature Sensor

235Pro Climate Computer generates an alarm in case of short circuit or interruption of the inside temperature sensor. Without this sensor 235Pro Climate Computer cannot control the inside temperature and the error will, in addition to the alarm, generate an emergency control of the ventilation system, which will open 50 %. The alarm for error in the inside temperature sensor is always active.

#### Connection or Disconnection of Alarm for Error Outside Temperature Sensor

235Pro generates an alarm in case of short circuit or interruption of the outside temperature sensor. You can connect or disconnect the function.

When you want to ... connect or disconnect the alarm for error outside temperature sensor, open the **Alarms/Alarm limits/Sensor alarm** menu, and

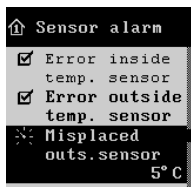


→ turn until **Error outside temperature sensor** is selected, and press to connect or disconnect

#### Setting of Alarm for Misplaced Outside Sensor

The alarm indicates if the sensor is exposed to solar heating and consequently shows a wrong outside temperature. 235Pro Climate Computer generates an alarm when the computer measures the inside temperature to the number of degrees below outside temperature to which the function is set (e.g. 5 °C).

When you want to ... set the alarm for misplaced outside sensor, open the **Alarms/Alarm limits/Sensor alarm** menu, and

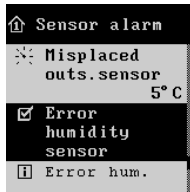


→ turn until **Misplaced outside sensor** is selected, and press

→ turn to set a number of degrees

235Pro Climate Computer generates an alarm when the humidity sensor is interrupted or the air humidity is below the setpoint. The alarm limit is factory preset at such a low level (5 %) that the alarm is only generated in case of actual sensor errors. You can connect or disconnect the function.

When you want to ... connect or disconnect the alarm for humidity sensor, open the **Alarms/Alarm limits/Sensor alarm** menu, and

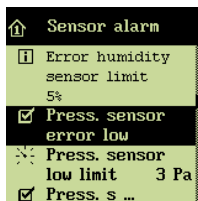


→ turn until **Error humidity sensor** is selected, and press to connect or disconnect

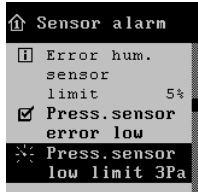
### Connection or Disconnection and Setting of Alarm for Pressure Sensor Error (Common Exhaustion)

The 235Pro Climate Computer starts an alarm when the pressure in the exhaust duct falls below or exceeds the settings for **Pressure sensor error Low/High limit**. You can connect or disconnect the function.

When you want to ... set the alarm for the pressure sensor, open the **Alarms/Alarm limits/Sensor alarm**



→ turn until **Pressure sensor error low** is selected, and press to connect or disconnect



→ turn until **Pressure sensor Low limit** is selected, and press

→ turn to set a value

The setting of **Pressure sensor error High** must be made in the same way.

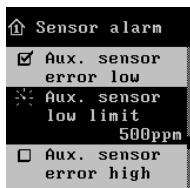
### Connection and Disconnection and Setting of Alarm for Aux. Sensor Error

The 235Pro Climate Computer starts an alarm when the values of an auxiliary sensor fall under or exceed the settings. You can connect and disconnect the function.

When you want to ... set the alarm for an auxiliary sensor, open the **Alarms/Alarm limits/Sensor alarm** menu, and



→ turn until **Aux. sensor error Low** is selected, and press to connect or disconnect



→ turn until **Aux. sensor Low limit** is selected, and press

→ turn to set a value

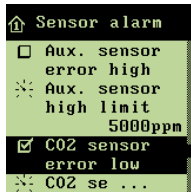
The setting of **Aux. sensor error High** must be made in the same way.



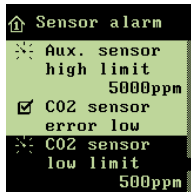
### Connection and Disconnection and Setting of Alarm for CO<sub>2</sub> Sensor Error

235Pro Climate Computer starts an alarm when the values of a CO<sub>2</sub> sensor fall under or exceed the settings. You can connect and disconnect the function.

When you want to ... set the alarm for a CO<sub>2</sub> sensor, open the **Alarms/Alarm limits/Sensor alarm** menu, and



→ turn until **CO<sub>2</sub> sensor error Low** is selected, and press to connect or disconnect



→ turn until **CO<sub>2</sub> sensor Low limit** is selected, and press  
→ turn to set a value

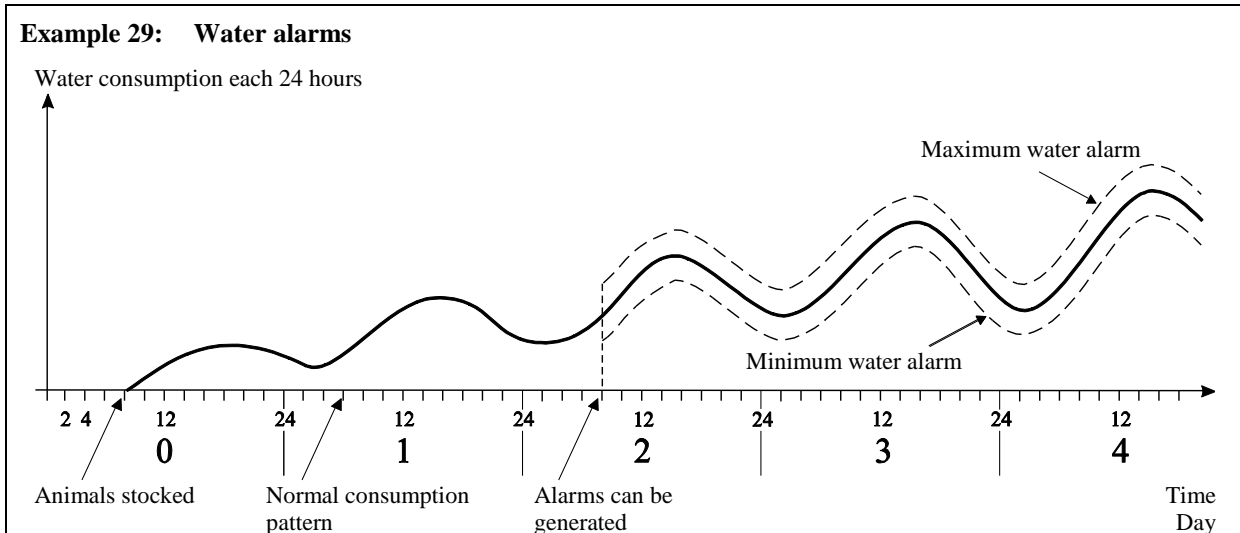
The setting of **CO<sub>2</sub> sensor error High** must be made in the same way.

#### 2.2.5.3.7 Water Alarms

235Pro can generate an alarm for a deviating drinking pattern

The alarm limits for maximum and minimum water consumption is a set percentage of the normal consumption. The computer calculates this normal consumption by comparing the current 24h period with the 24h period, which is two hours older. At 13.00 hours, for instance, you look at the period from 11.00 a.m. the previous day to 11.00 a.m. the current day.

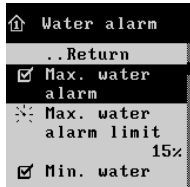
The minimum and maximum alarms are shared by all connected water meters (up to four).



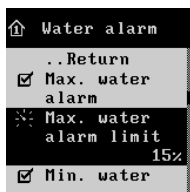
## Connection or Disconnection and Setting of Alarm for Maximum and Minimum Water Consumption

235Pro Climate Computer generates an alarm when the limit for maximum and minimum water consumption is exceeded. You can connect or disconnect the function.

When you want to ... set the alarm for maximum water consumption, open the **Alarms/Alarm limits/Water alarm** menu, and



→ turn until **Maximum water alarm** is selected, and press to connect or disconnect



→ turn until **Maximum water alarm** is selected, and press  
→ turn to set a percentage

**Minimum water alarm** is set in the same way.



There can be many reasons for variation in the animals' water consumption, which will all generate an alarm. It may for example be caused by stocking more animals or a partial slaughtering, disease coming on in the batch or damage to a water pipe.

## Setting of Start Water Alarm

235Pro cannot generate the alarm until at least 26 hours after changes have been made to the number of animals in the house. Therefore, you must indicate a time for when the water alarm is to be generated.

When you want to ... set start water alarm, open the **Alarms/Alarm limits/Water alarm** menu, and



→ turn until **Start alarm day** is selected, and press  
→ turn to set a day number

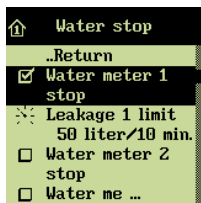
Set **Start alarm at** in the same way.

## Connecting and Disconnecting Leak Alarm

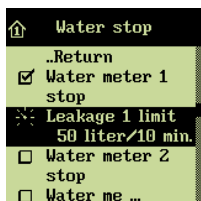
235Pro can generate an alarm and stop the supply of water to the house (depending on the location of the shut-off valve).

You can activate and set (litre per 10 mins.) a leak alarm for each connected water meter (up to four).

When you want to... connect the leak alarm, open the menu **Alarms/Alarm limits/Water alarm/Water stop** and



→ turn until **Water meter - stop** is highlighted; then press to connect or disconnect



→ turn until **Leakage limit** is highlighted; then press

→ turn to set a number of litres



Note that 235Pro does not turn on the water supply after a leak alarm until you have activated the **Turn on water** function (see section 2.2.5.5).

### 2.2.5.3.8 Emergency Control

#### Emergency Air Intake

This section is only relevant to houses in which emergency air intake is installed.

The emergency air intake can be released by four types of alarms.

Emergency air intake	Released by	
	Power failure	Always release
	Absolute high temperature	Connect or disconnect
	Error inside temp. sensor	Connect or disconnect
	Emergency air intake temp.	Set

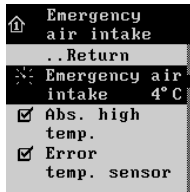
Table 5: Release of emergency air

Whether an error in an inside temperature sensor is to release the emergency air intake depends on the general climatic conditions. If it is very warm, you can use the function to advantage. If, however, it is cold, you must consider whether it is necessary and whether the animals can withstand it.

#### Setting of Emergency Air Intake - Temperature

Emergency air intake has its own temperature setting, **Emergency air intake - temperature**, which is a number of degrees that is added to **Temperature setpoint** and possibly **Comfort temperature**. This setting makes it possible to open the air intake in warm periods when the air intake would not otherwise be released by the normal high temperature alarm limit.

When you want to ... set emergency air intake - temperature, open the **Alarms/Alarm limits/Emergency control/Emergency air intake** menu, and



→ turn until **Emergency air intake temperature** is selected, and press

→ turn to set a number of degrees

## Emergency Opening

235Pro Climate Computer has emergency opening as a standard function, whether a proper emergency opening is installed or not. As long as there is power, the computer will open the ventilation system 100 % in case of a relevant alarm - even when it is cold outside.

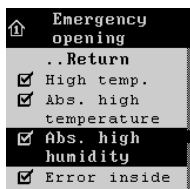
The emergency opening can be released by five types of alarms.

Emergency opening	Released by
High temperature	Always release
Absolute high temperature	Always release
Error inside temp. sensor	Always release
Power failure	Always release
Absolute high humidity	Connect or disconnect

**Table 6: Release of emergency opening**

It may be an advantage to disconnect absolute high humidity in houses that are situated in areas with very high outside air humidity, and in the event of a technical sensor error.

When you want to ... connect or disconnect emergency opening at absolute high humidity, open the **Alarms/Alarm limits/Emergency control/Emergency opening** menu, and



→ turn until **Absolute high humidity** is selected, and press to connect or disconnect

## Temperature Controlled Emergency Opening

This section is only relevant to houses where temperature controlled emergency opening is installed.

Temperature controlled emergency opening is only released when the inside temperature exceeds the temperature to which the emergency opening is set (**Emergency opening - temperature**). You can read the setting as an actual figure in the display. The emergency opening is also active in the event of power failure.

## Setting of Emergency Opening - Temperature

You must set the temperature at which the emergency opening is to operate, on the emergency opening controller unit itself, by means of the adjustment knob. The setting can be read in the display together with **Temperature Setpoint**.

## Setting and Connection or Disconnection of Warning at Emergency Temperature

235Pro Climate Computer can give a warning, which will flash in the display if **Emergency opening - temperature** is set too high compared to **Temperature setpoint** (inside temperature). This is particularly relevant in houses with batch production and a decreasing temperature curve. Here you must continuously make a downward adjustment of **Emergency opening - temperature**. However, the too high setting may also have been created in error.

The warning function can be connected or disconnected. It must be set with the number of degrees that **Emergency opening - temperature** is allowed to exceed **Temperature setpoint** before the computer is to give a warning.

When you want to ... connect or disconnect and set the warning at emergency temperature, open the **Alarms/Alarm limits/Emergency control/Temperature controlled emergency opening** menu, and



→ turn until **Warning at emergency temperature** is selected, and press



→ turn until **Warning emergency temperature limit** is selected, and press

→ turn to set a number of degrees

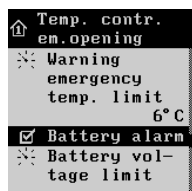
## Connection or Disconnection of Battery Alarm and Setting Reading of Battery Voltage

Temperature controlled emergency opening has a battery, which ensures that the emergency opening will operate in spite of power failure when the inside temperature exceeds the setting of **Emergency opening - temperature**.

You can read the current and the lowest measured voltage of the battery. These readings indicate when you must change the battery or if a technical error is possibly causing the battery alarm. 235Pro can generate an alarm when the battery, which powers the emergency opening, does not function. This function can be connected or disconnected.

When you want to ... connect or disconnect the battery alarm,

open the **Alarms/Alarm limits/Emergency control/Temperature controlled emergency opening** menu, and

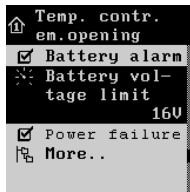


→ turn until **Battery alarm** is selected, and press to connect or disconnect



Make sure not to set the **Battery voltage limit** too low, as this will make the alarm inactive.

When you want to ... set the battery alarm,  
open the **Alarms/Alarm limits/Emergency control/Temperature controlled emergency opening** menu, and



- turn until **Battery voltage limit** is selected, and press
- turn to set the required voltage

### 2.2.5.3.9 Power Failure Alarm


235Pro Climate Computer will always generate an alarm in case of power failure.

### 2.2.5.4 Alarm Test

Regular testing of alarms contributes to ensuring that they actually work when needed. Therefore, you should test the alarms every week. The test must be made in all houses separately.

When you want to ... test alarms,



- press the  key
- turn until **Alarms** is selected, and press



- turn until **Alarm test** is selected, and press to start the testing

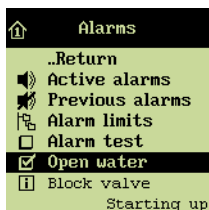


- check that the alarm lamp is flashing
- check that the alarm system works when activated
- press to end the alarm test

### 2.2.5.5 Turn on the Water Supply

When a leak alarm is generated, 235Pro disconnects the supply of water to the house. When the cause of the alarm has been corrected, activate the **Turn on water** function before 235Pro turns on the water supply again. The leak alarms will then be active again.

When you want to... turn on the water supply,  
open the menu **Alarms** and






















- turn until **Turn on water** is highlighted; then press to connect it

### 2.2.5.6 Survey of Alarm Functions

Alarm type		When the alarm is generated, it releases ...
<b>Temperature alarm</b>	High temperature	Alarm signal
		Emergency opening
		Temperature controlled emergency opening (only if <b>Emergency air intake - temperature is exceeded</b> )
	Summer temperature at 20 °C and 30 °C	Alarm signal
		Emergency opening
	Low temperature	Alarm signal
	Absolute high temperature	Alarm signal
		Emergency air intake ON/OFF
	Emergency opening	
<b>Humidity alarm</b>	Absolute high humidity	Alarm signal
		Emergency opening (ON/OFF)
<b>Flap alarm</b>	Error air outlet	Alarm signal
	Error air intake	Alarm signal
<b>Dynamic Air alarm</b>	Mechanical error	Alarm signal.
<b>Sensor alarm</b>	Error inside temp. sensor	Alarm signal
		The ventilation system runs 50 %
		Emergency opening
		Emergency air intake ON/OFF
	Error outside temp. sensor	Alarm signal
	Misplaced outside sensor	Alarm signal
	Error humidity sensor	Alarm signal
	Auxiliary sensor	Alarm signal
Pressure sensor	Alarm signal	
CO <sub>2</sub> sensor	Alarm signal	
<b>Water alarm</b>	Maximum water	Alarm signal (ON/OFF in setup)
		Warning in display
	Minimum water	Alarm signal (ON/OFF in setup)
		Warning in display
	Leak alarm	Alarm signal
		Water supply disconnects
<b>Power failure</b>		Alarm signal
		Emergency air intake
		Emergency opening
		Temperature controlled emergency opening (only if <b>Emergency air intake- temperature is exceeded</b> )

Table 7: Survey of alarm functions

## 2.2.6 Ventilation

	Ordinary operation		Advanced operation	
	1 <sup>st</sup> level		2 <sup>nd</sup> level	
	 Dynamic Air	10,053 m <sup>3</sup> /h		
	 Ventilation requirement	49 %		
	 Minimum ventilation	9.3 %		
	 <b>Min. vent./ animal</b>	<b>7.2 m<sup>3</sup>/h</b>		
	 <b>Maximum ventilation</b>	<b>300 %</b>		
	 More...		<input type="checkbox"/> <b>Free range</b>	<b>Closed Open</b>
			 <b>Free range rerun</b>	<b>2 °C</b>
			 <b>Extra vent. air intake</b>	<b>30 %</b>
			 Ventilation status	
				 Dynamic Air outlet
				9450 m <sup>3</sup> /h
				 Stepless 1/2
				70 %
				 MultiStep 1-8
				OFF
				 Air intake 1/2
				49 %
				 Air outlet 1/2
				80 %
			 CO <sub>2</sub> minimum ventilation	
				<input checked="" type="checkbox"/> Active
				 CO <sub>2</sub>
				8100 ppm
				 CO <sub>2</sub> minimum ventilation
				80 %
				 CO <sub>2</sub> setpoint
				2000 ppm

**Table 8:** Survey of the ventilation menu (you can change the values highlighted in bold writing)

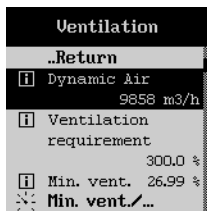
The house ventilation consists of an air intake and an air outlet. Apart from supplying fresh air to the house, the ventilation is to remove humidity and possible excess heat.

235Pro currently adjusts the ventilation according to a calculation of the actual ventilation requirement. Thus the computer will increase or limit ventilation according to whether the inside temperature and air humidity is too high or too low.

When you want to make adjustments of the ventilation the question is primarily which limits you want for how much, or how little the ventilation is to run.



### 2.2.6.1 Dynamic Air



Dynamic Air provides the opportunity to ensure the correct air change in the livestock house, also under changing pressure conditions.

Dynamic Air requires the installation of a sensor in the stepless air outlet(s). Measurement of the varying stepless output precisely reflects the output of the ventilation system.

Independent of the installation, Dynamic Air can be applied as Dynamic Flow or Dynamic Control (also see *235Pro Technical Manual*).

Dynamic Flow	With Dynamic Flow 235Pro measures the output of the ventilation system. Ventilation control proceeds (as before) according to a curve value of the stepless air outlet(s).
Dynamic Control	With Dynamic Control the fan in the stepless air outlet is regulated in accordance with the measurement in the air outlet whereas the flap continues to be regulated according to a curve value of the stepless air outlet(s). This provides an improved regulation particularly at minimum ventilation and thus also possible savings on heating.

### 2.2.6.2 Minimum Ventilation

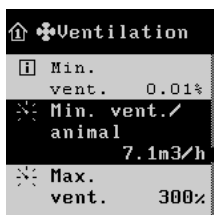
The function minimum ventilation, supplies exactly the amount of air in the house to ensure an acceptable air quality. The function is particularly relevant during periods of cold weather when it is not necessary to ventilate to reduce the inside temperature.

The 235Pro calculates the necessary minimum ventilation judged by the animals' requirement for fresh air. You can read the minimum ventilation either as a percentage of the ventilation system capacity or as m<sup>3</sup>/h per animal. The system will never ventilate less than this indicated minimum ventilation.

The animals' requirement for fresh air varies depending on breed and weight. You must state the requirement as cubic metre air per hour (m<sup>3</sup>/h) per animal. You can find the correct figure in the technical literature or ask your adviser if in any doubt.

Please note that the correct number of animals must be set in the management menu.

When you want to ... set minimum ventilation per animal, open the **Ventilation** menu, and



→ turn until **Minimum ventilation/animal** is selected, and press

→ turn to set a value

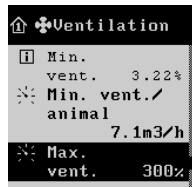
### 2.2.6.3 Maximum Ventilation

The function maximum ventilation sets a limit to how much of the ventilation system capacity (in percent) the computer can activate. 100 % ventilation corresponds to the animals' calculated requirement; while ventilation utilising the total capacity of the system, may reach, for example 160 % (see also the section concerning extra ventilation).

The function can be relevant to use during very high outside temperatures, where ventilation with the whole system capacity would make the inside temperature exceed the required setting. The function can also prevent, for example, small animals being exposed to excessive ventilation.

When you want to ignore the function, you must set **Maximum ventilation** to 300 % (factory setting). This way, you make sure that no limit has actually been set for how much of the ventilation system capacity that can be used.

When you want to ... set maximum ventilation,  
open the **Ventilation** menu, and



→ turn until **Maximum ventilation** is selected, and press

→ turn to set a value



Ventilation is mainly to remove the water vapour, which comes from animals and manure among other things. At the same time, the ventilation removes heat. However, this heat loss is a necessary price for being able to reduce the air humidity.

## 2.2.6.4 Free Range

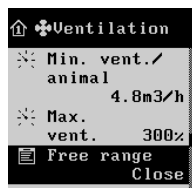
This section is only relevant to houses in which the function free range is active.

Free range is a function, which for economy reasons stops the fans while the animals are outside. This also reduces the draught, which is created when doors are opened to the outside.

When doors are opened to the outside and the function is connected (**Open**), the fans stop while the chimneys are kept open. When the free range function is disconnected (**Closed**), the ventilation system runs normally.

### 2.2.6.4.1 Connection of Free Range

When you want to ... connect free range,  
open the **Ventilation** menu, and



→ turn until **Free range** is selected, and press

→ turn until **Open** is highlighted, and press



When you open passages to the house while the ventilation is running, fresh air will come in through the openings and create draught in the passages. The animals will avoid places with draught and thus will not go out of the house. Therefore the fans are stopped.

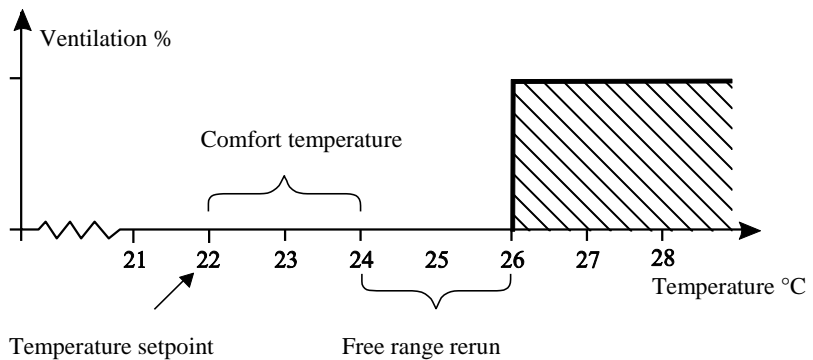
### 2.2.6.4.2 Free Range Rerun

When the fans are disconnected while the animals are admitted to free range, 235Pro can override the free range function and restart the fans if the inside temperature gets too high.

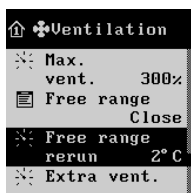
235Pro will restart ventilation when the inside temperature increases above **Temperature setpoint** more than the number of degrees to which **Free range rerun** is set.

**Example 30: Free range**

Temp. setpoint 22 °C  
 Comfort temp. 2 °C  
 Free range rerun 2 °C



When you want to ... set stop free range,  
 open the **Ventilation** menu, and



- turn until **Free range rerun** is selected, and press
- turn to set a number of degrees

**2.2.6.5 Reduction of Air Intake at Extra Ventilation**

This section is only relevant to houses in which 235Pro is set up with reduction of the air intake.

Reduction of the air intake is designed for increasing the air velocity throughout the house, providing a greater cooling effect when the house during warm periods is provided with extra ventilation. Thus, the function enables you to partly open an extra air inlet in the gable, and reduce or close the main air inlets in the sides of the house at the same time.

235Pro activates the function while the last step of the extra ventilation is activated.

When you want to ... set extra ventilation air intake,  
 open the **Ventilation** menu, and



- turn until **Extra ventilation air intake** is selected, and press
- turn to set a percentage

## 2.2.6.6 Ventilation Status

### 2.2.6.6.1 Stepless and MultiStep Position

The air outlet in the house partly consists of one or more stepless exhaust units, and partly groups of ON/OFF exhaust units. The stepless exhaust unit is variable, as the computer can adjust the motor performance and flap opening of the fan, while the fans in the other exhaust units are either on or off.

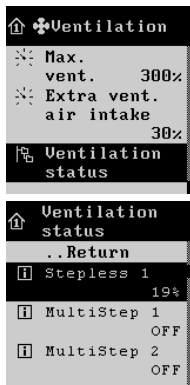
The ventilation system starts by connecting the stepless exhaust unit. When the ventilation requirement exceeds the capacity of the stepless exhaust unit, a group of the other exhaust units is connected while the output of the stepless exhaust unit is reduced. Thus, the computer achieves the stepless transition from one ventilation level to the next. If the ventilation requirement is further increased, the stepless exhaust unit will run to its maximum until it reduces its output when the next group of ON/OFF exhaust units is connected.

All exhaust units in the house are marked with an indication of whether it is a stepless or an ON/OFF exhaust unit. Thus, the last-mentioned are numbered according to which MultiStep they belong to. In this way, it is possible to recognize the individual exhaust units and compare their actual output with the status that you can read in the ventilation menu. This is particularly relevant in connection with fault finding.

### 2.2.6.6.2 Flap Opening

The flap opening is a percentage specification of how much the flaps of both air intake and air outlet are open. If you have doubts about the actual output of the ventilation, you can compare the reading of the ventilation status in the ventilation menu with the output that you can actually observe in the house. Thus, the percentage specifications are particularly relevant in connection with fault finding.

When you want to ... read the ventilation status,  
open the **ventilation** menu, and



→ turn until **Ventilation status** is selected, and press

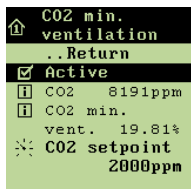
→ read the required menu item

### 2.2.6.7 CO<sub>2</sub> Minimum Ventilation

This section is only relevant to houses in which a CO<sub>2</sub> sensor is installed.

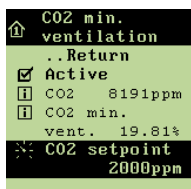
The CO<sub>2</sub> minimum ventilation function regulates the house air CO<sub>2</sub> contents to lie on the set level as a maximum. Thus, this function takes over regulation of the ventilation. You can connect and disconnect the function.

When you want to ... connect or disconnect CO<sub>2</sub> minimum ventilation, open the **Ventilation/CO<sub>2</sub> min. ventilation** menu, and



→ turn until **Active** is selected, and press











When you want to ... set a level of the CO<sub>2</sub> minimum ventilation, open the **Ventilation/ CO<sub>2</sub> min. ventilation** menu, and



→ turn until **CO<sub>2</sub> setpoint** is selected, and press

→ turn to set a percentage





## 2.2.7 Common Exhaustion

	Ordinary operation		Advanced operation		
	1 <sup>st</sup> level		2 <sup>nd</sup> level		
(pressure control) (pressure control)		Dynamic Air	10,053 m <sup>3</sup> /h		
		Com. exh. requirement	75 %		
		Measured pressure	23 Pa		
		<b>Pressure setpoint</b>	<b>23 Pa</b>		
		<b>Common exhaustion</b>			
				Dynamic Air outlet	9450 m <sup>3</sup> /h
				Stepless 1/2	100 %
				MultiStep 1-8	ON
				Air outlet 1/2	82 %

**Table 9:** Survey of the common exhaustion menu (you can change the values highlighted in bold writing)

From one climate computer the common exhaustion function can regulate the exhaustion from all sections in a house with a common exhaust duct. At setup of the climate computer, it is decided in which way the common exhaustion is to be regulated. Setting must only be made when the common exhaustion is pressure-controlled.

The ventilation requirement of the common exhaustion can be read as a percentage of the nominal exhaust output.

Common exhaustion	
	Dynamic Air 12167 m <sup>3</sup> /h
	Com. exh. requirement 0 %
	Measured pressure 82 Pa
	<b>Pressure setpoint 20 Pa</b>

Dynamic Air provides the opportunity to ensure the correct air change in the livestock house, also under changing pressure conditions.

Dynamic Air requires the installation of a sensor in the stepless air outlet(s). Measurement of the varying stepless output precisely reflects the output of the ventilation system.

Independent of the installation, Dynamic Air can be applied as Dynamic Flow or Dynamic Control (also see *235Pro Technical Manual*).

**Dynamic Flow** With Dynamic Flow 235Pro measures the output of the ventilation system. Ventilation control proceeds (as before) according to a curve value of the stepless air outlet(s).


**Dynamic Control** With Dynamic Control the fan in the stepless air outlet is regulated in accordance with the measurement in the air outlet whereas the flap continues to be regulated according to a curve value of the stepless air outlet(s). This provides an improved regulation particularly at minimum ventilation and thus also possible savings on heating and power.

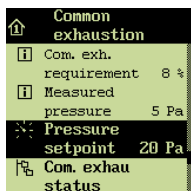
### 2.2.7.1 Pressure-controlled Common Exhaustion

The pressure in the exhaust duct is read out by the climate computer.

#### 2.2.7.1.1 Setting of Pressure

When you want to... set the pressure in the exhaust duct,

press  house key and in the menu **Common exhaustion**

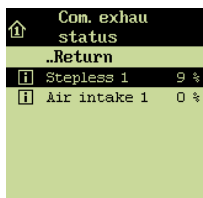


→ turn until **Pressure setpoint** is selected, and press

→ turn to set a value



































### 2.2.7.2 Status of Common Exhaustion

When you want to ... read the status of the common exhaustion, open the **Common exhaustion/ Com. exhau status** menu, and




→ read the required menu item

## 2.2.8 Management

	Ordinary operation		Advanced operation	
	1 <sup>st</sup> level		2 <sup>nd</sup> level	3 <sup>rd</sup> level
 <b>House data</b>	 House name    House 1  Batch status    Active <span style="padding-left: 100px;">Empty</span>  Number of animals    300  Day no    50  Time    14:15:16  Date    2010:10:08			
<b>Environment function</b>	<input type="checkbox"/> Manual start  Manual period    00:30:00 <input type="checkbox"/> Day program active  More...	 Environment temperature    - 2 °C  Environment ventilation    + 10 %  Day program	 Active periods 1-4 <span style="padding-left: 10px;">Start 1-4    07:15</span> <span style="padding-left: 10px;">Stop 1-4    08:00</span>  Program course	 Cycle time    120 s.  ON-time    30 s.
<b>Batch curves</b>	 Inside temperature  Heating temperature  Combi-diffuse inlet  Comfort  Floor heating  Humidity  Minimum ventilation  Maximum ventilation  Night setback			
<b>24-hour clock</b>	 24-hour clock 1-4	 Number of active points  Start    04:00  ON-time    00:30:00		
<b>Catching function</b>	 Status    Not active  More..	 Start date    2010:10:08  Start time    23:00:00  Stop date    2010:10:09		



	Ordinary operation		Advanced operation	
	1 <sup>st</sup> level		2 <sup>nd</sup> level	3 <sup>rd</sup> level
			Stop time <b>02:00:00</b> Air inlet 1/2 <b>0 %</b> Air inlet 1/2 fan <b>50 %</b> Ventilation <b>100 %</b> Air outlet <b>0 %</b> Fan speed controller <b>0 %</b> Heat <b>0 %</b>	

**Table 10: Survey of the management menu (you can change the values highlighted in bold writing)**

Under **Management**, you must enter various information about e.g. the number of animals and the time, which 235Pro uses for calculating the climate control. In this menu are also functions that control both the course of a batch as well as the starting and the finishing of it.

## 2.2.8.1 House Data

### 2.2.8.1.1 Setting the House Name

When the house computer is integrated in a LAN network, it is important that each house section has a unique name. The house name is transferred through the network and the livestock house should therefore be identifiable based on the name.

Set up a plan for the naming of all computers connected to the network.

Also see *BFN Network Technical Manual*.

When you want to ... set the house name, open the **Management/House data** menu, and



→ turn until **House name** is selected, and press



- turn until ← is highlighted, and press to delete the current name
- turn until the required letter is highlighted, and press
- repeat for every letter in the name



→ turn until OK is highlighted, and press to approve

### 2.2.8.1.2 Batch status: Active House/Empty House

Set batch status to **Active house** the day before the animals are stocked in the house so that the computer has time to adapt the climate to the animals' requirement. Hereafter day no. changes to day 0, and the computer runs according to the automatic settings for temperature, humidity and ventilation.

Set batch status to **Empty house** after the house has been depopulated. For 2-house computers, this function is not accessible in the house with the lower day number.

With an empty house, 235Pro will disconnect control of the house climate and control according to the settings for the in-between functions empty house and frost protection. This works as protection of the animals in case the wrong house is set to **Empty house**.

On the other hand, if you want the system to close when batch status is empty house, you must reset the settings in the in-between function empty house. In batch status **Empty house**, 235Pro will also reset all possible changes of curves, which you have made during the previous batch course.

When you want to ... select active house/empty house, open the **Management/House data** menu, and



→ turn until **Batch status** is selected, and press to select (**Active house/Empty house**)

→ turn to set the figure to 0, and press

→ The computer requires a confirmation before it adjusts the house to **Empty house**

→ A warning flashes in the display to mark that the house is set to **Empty house**

### Protection against Incorrect Setting of Empty House

#### Temperature Monitoring



235Pro is protected against incorrect setting of Empty house. The climate computer monitors the house for three hours when batch status has been changed to Empty house. If the temperature increases by more than 4° C during this period of time (there are animals in the house), 235Pro generates an alarm and activates all ventilation.

235Pro disconnects temperature monitoring when an in-between function is activated.

As regards a one-house poultry computer, the function can be deactivated in the menu **In-between functions/Empty house**.

### Day Number Protection

This function is relevant only to houses with 2-house climate computers



In the house with the lower day number, the *Batch status* function is not visible in the menu, and therefore the house cannot be set to *Empty house*



However, this blocking function can be bypassed in the sub-menu.

When you select **Switch to Empty house anyway**, the **Batch status** function appears in the menu **House data**

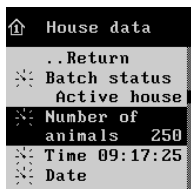


The function is visible for only one minute

#### 2.2.8.1.3 Setting the Number of Animals

A correct setting of the number of animals in the house is decisive for all functions of the climate computer to run optimally in relation to the current requirement.

When you want to ... set the number of animals, open the **Management/House data** menu, and



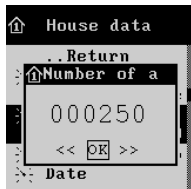
→ turn until **Number of animals** is selected, and press



→ set **Number of animals** one digit at a time by

→ press to select a digit, and turn to set it

→ if a digit is not to be changed, turn the knob to go to the next digit



→ press when **OK** is framed to approve the number

### 2.2.8.1.4 Setting the Day Number

The day number counts one up for each day that passes after the house has been set to active house.

When you want to ... set day number,  
open the **Management/House data** menu, and



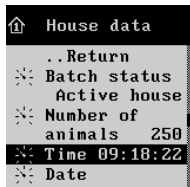
→ turn until **Day no.** is selected, and press

→ turn to set the required number

### 2.2.8.1.5 Setting the Time

A correct setting of the time is important for the sake of several control functions and the registration of alarms. The clock is not switched off in case of power failure.

When you want to ... set the time,  
open the **Management/House data** menu, and



→ turn until **Time** is selected, and press

→ turn to set the time

### 2.2.8.1.6 Setting the Date

When you want to ... set the date,  
open the **Management/House data** menu, and



→ turn until **Date** is selected, and press

→ turn to set the date

### 2.2.8.2 Environment Function

This section is only relevant to houses in which the environment function is installed.

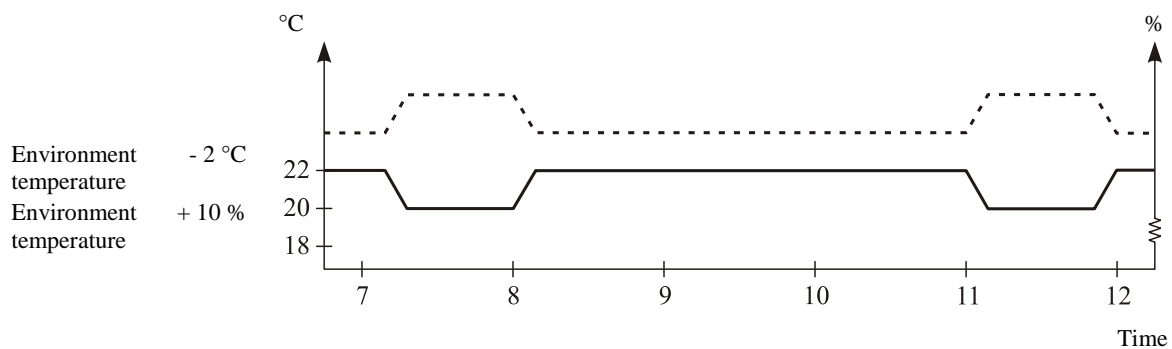
The working environment function is aimed at reducing the content of dust and gases in the house air when the farmer works in the house.

The air quality is improved by increasing the ventilation and activating an environment system, which humidifies the house with water (possibly supplied with oil). When the environment function starts, the 235Pro will gradually adapt the house climate to the function settings and thereafter gradually return to the normal setting.

You can connect and disconnect the day program of the function, which can have up to four active periods. You can also activate the function manually if you are in the house out of one of the four set periods.

The function is not active when the house is set to **Empty house**.

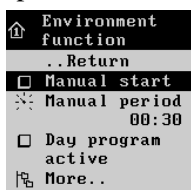
#### Example 31: Environment function



Partly you must set the **Environment function** to the number of degrees by which the inside temperature is to drop and set the **Environment ventilation** to the percentage by which the **Minimum ventilation** is to increase, and partly set the periods during which the function is to be active.

#### 2.2.8.2.1 Manual Connection or Disconnection of the Environment Function

When you want to ... connect or disconnect the environment function manually, open the **Management/Environment function** menu, and

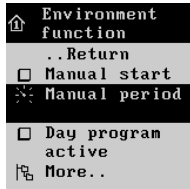


→ turn until **Manual start** is selected, and press to connect or disconnect

### 2.2.8.2.2 Setting of Manual Environment Function

At manual start, you can set the period during which the environment function is to run.

When you want to ... set the environment function manually, open the **Management/Environment function** menu, and

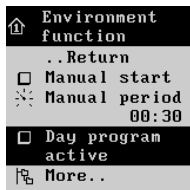


→ turn until **Manual period** is selected, and press

→ turn to set the required period

### 2.2.8.2.3 Connection and Disconnection of the Environment Function

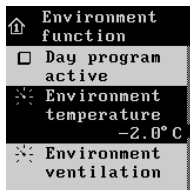
When you want to ... connect or disconnect the environment function, open the **Management/Environment function** menu, and



→ turn until **Day program active** is selected, and press

### 2.2.8.2.4 Setting of Temperature change

When you want to ... set a temperature for the environment function, open the **Management/Environment function** menu, and

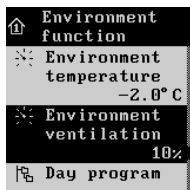


→ turn until **Environment temperature** is selected, and press

→ turn to set a temperature

### 2.2.8.2.5 Setting of Ventilation Change

When you want to ... set the ventilation for the environment function, open the **Management/Environment function** menu, and

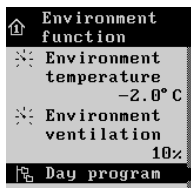


→ turn until **Environment ventilation** is selected, and press

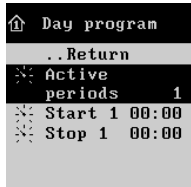
→ turn to set a percentage

### 2.2.8.2.6 Setting of Day Program

When you want to ... set the program for the environment function, open the **Management/Environment function** menu, and

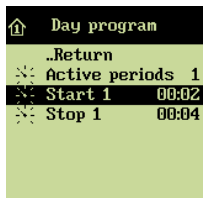


→ turn until **Day program** is selected, and press



→ turn until **Active periods** is selected, and press

→ turn to set a number



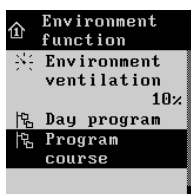
→ turn until **Start** is selected, and press

→ turn to set a time

Set **Stop** in the same way.

### 2.2.8.2.7 Setting of Program Course

When you want to ... set the course of the environment function, open the **Management/Environment function** menu, and



→ turn until **Program course** is selected, and press



→ turn until **Cycle time** is selected, and press

→ turn to set a cycle time

Set **ON-time** the same way.

### 2.2.8.3 Batch Curves

This section is only relevant to houses with batch production.

235Pro can automatically adjust the settings for temperature, humidity and ventilation and the function night setback according to the animals' age.

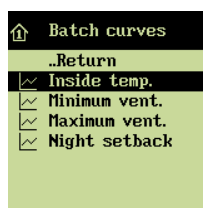
It generally applies to the curve functions that 235Pro will automatically displace the rest of a curve course in parallel when you change the settings of the curves during a batch.

#### 2.2.8.3.1 Setting Curves

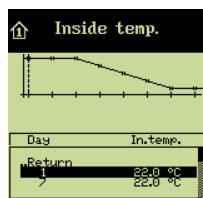
Select day numbers for each of the eight curve points that cover the whole batch course. For each curve point, you must first set a day number and then the required value for the function. In this way, you set up a curve course, which will make 235Pro currently adapt the conditions in the house to changes in the animals' requirements. For temperature setpoint and heating temperature, however, there are common day numbers.

See also the individual sections concerning inside temperature, heating temperature etc. to get an explanation of these functions. See section 2.2.2.1.5 for a description of comfort curve.

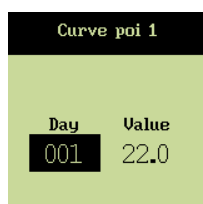
When you want to ... set a curve,  
open the **Management/Batch curves** menu, and



→ turn until the required type of curve is selected, and press



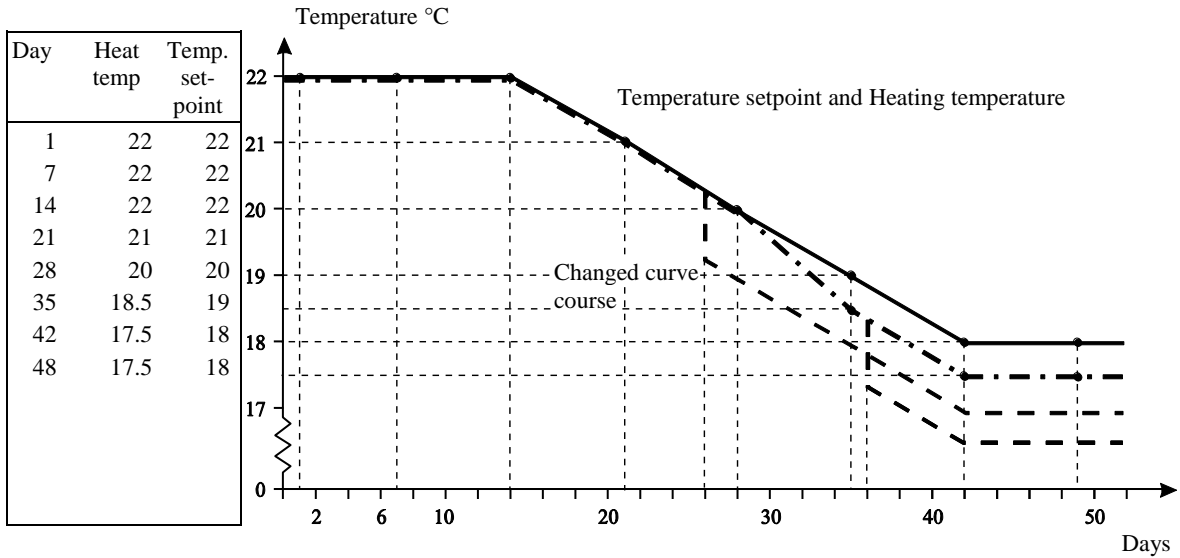
→ turn until day number or value is selected, and press



→ turn to set the day number or value

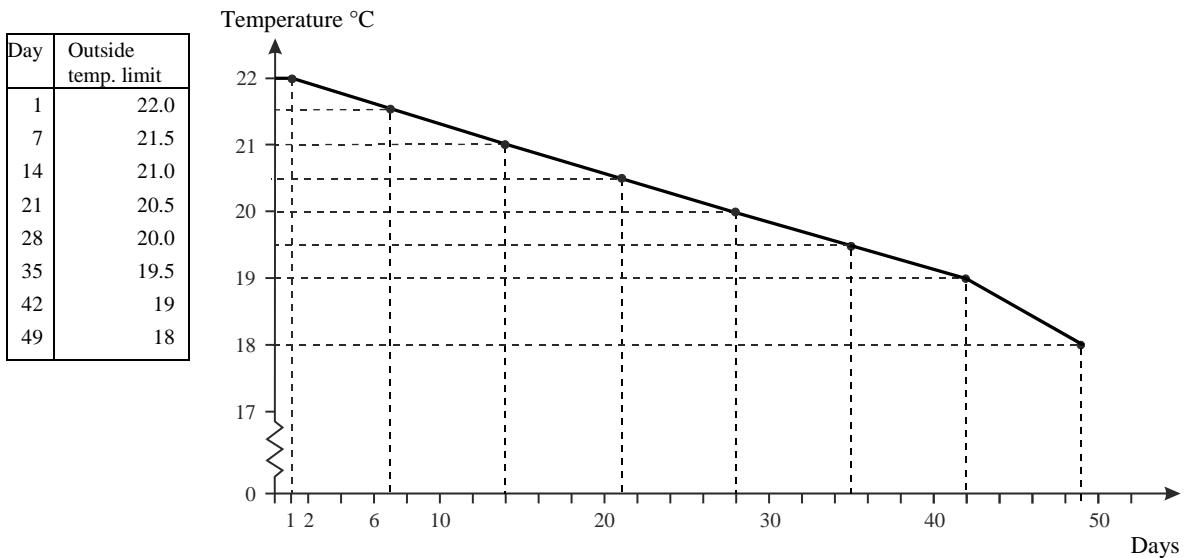


**Example 32: Curve for temperature setpoint and heating temperature**



When you change **Temperature setpoint**, you can read the setting of **Heating temperature** between day number and temperature. With such a change, 235Pro will for the rest of the batch course displace both the curve for **Temperature setpoint** and **Heating temperature** in parallel according to the change.

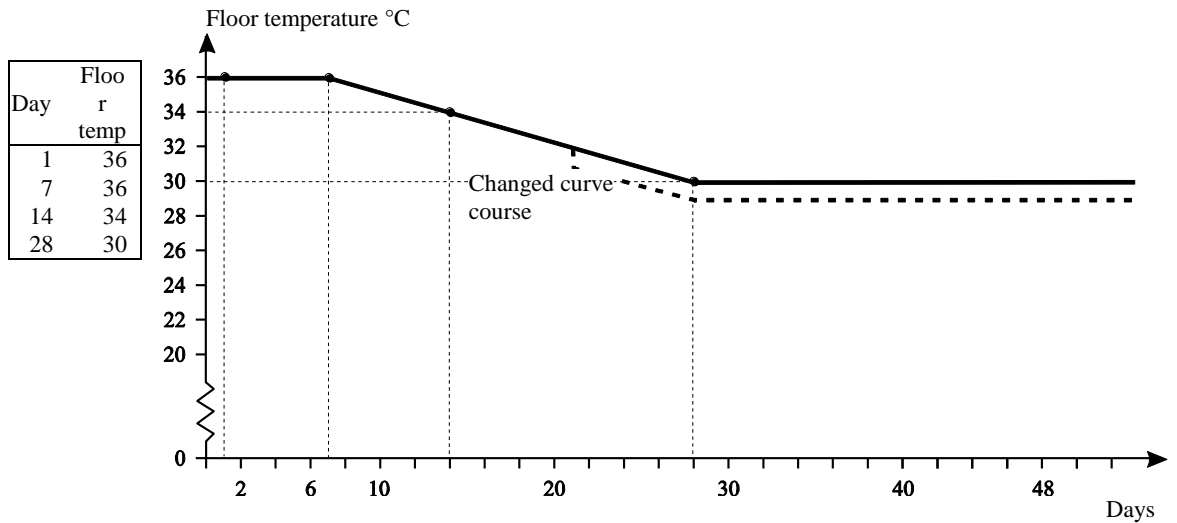
**Example 33: Curve for Combi-Diffuse outside temperature limit**



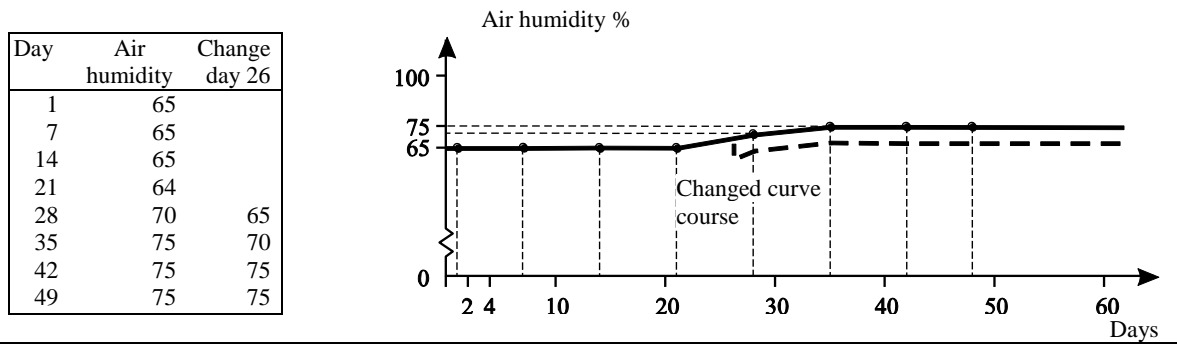
The current outside temperature limit can be changed in the **Temperature/Combi-Diffuse inlet** menu.

Day-dependent outside temperature limit in connection with Combi-Diffuse should not be applied in pressure-controlled installations integrating a central duct.

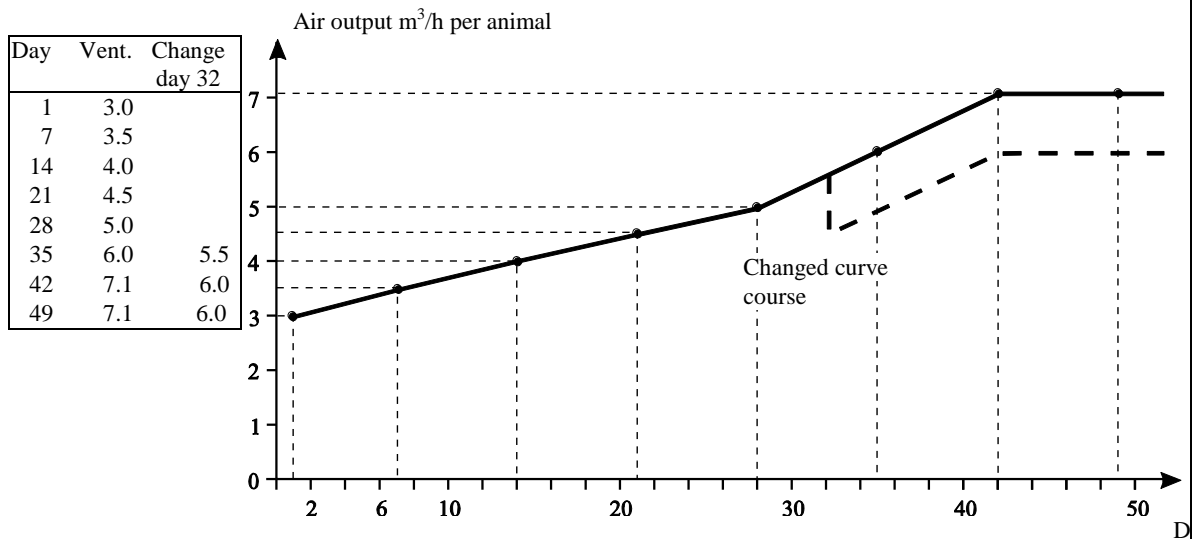
**Example 34: Curve for floor temperature setpoint**



**Example 35: Curve for air humidity**

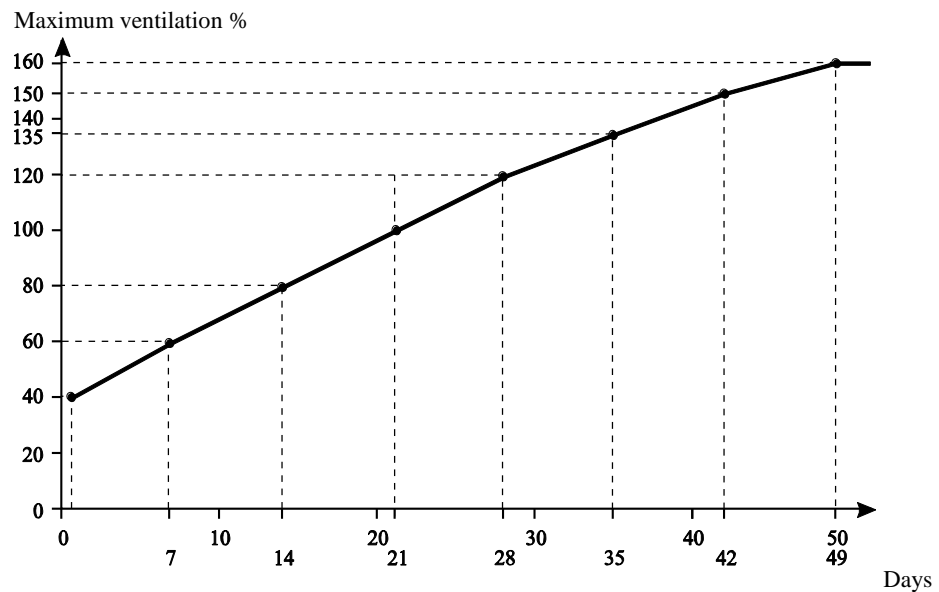


**Example 36: Curve for minimum ventilation**



**Example 37: Curve for maximum ventilation**

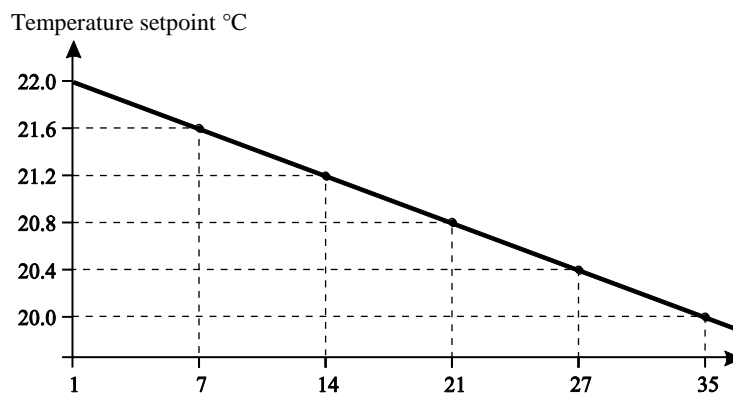
Day	Vent.
1	40
14	60
21	80
28	100
35	120
42	140
49	160



*This function is only needed during special conditions. Therefore, it is overridden in the factory setting as it is set to 300 %.*

**Example 38: Curve for night setback**

Day	Night temperature
1	-0,1
7	-0,4
14	-0,8
21	-1,2
28	-1,6
35	-2,0

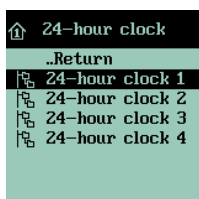


**2.2.8.4 24-hour Clock**

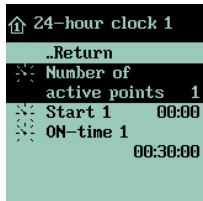
**2.2.8.4.1 Setting the 24-hour Clock**

You can set each 24-hour clock, partly with a total number of operation times, and partly with a start time and an ON-time for every operation time.

When you want to ... set a 24-hour clock, open the **management/24-hour clock** menu, and



→ turn until the required 24-hour clock is selected, and press



→ turn until **Number of active points** is selected, and press

→ turn so set a number

Set **Start** and **ON time** in the same way

Repeat the setting for the required number of regulations.

---

### 2.2.8.5 Catching Function

This section is only relevant to houses in which the catching function is connected.

The catching function is designed for increasing the ventilation in the house while the animals are being caught. This enables the air quality to be improved in consideration of the staff's health and the animals' well-being.

When this function is running, there is no temperature control in the house, as the ventilation is only active for air change purposes. The function will also limit the flap openings in order to minimize light coming in. Therefore the alarms for low temperature, error air intake and air outlet are not active together with the catching function.

The catching function can be installed by means of a key. Then the function will not start until it is activated by a key within the start and stop times. If the catching function is installed without a key, it will automatically start on the set date and time. In both cases, it automatically returns to **Not active** when the set stop time is passed.

#### 2.2.8.5.1 Setting the time of the Catching Function

When the catching function starts, 235Pro will gradually adapt the house climate to the settings of the function, and gradually return to the normal setting.

When you want to ... set the time of the catching function, open the **Management/Catching Function** menu, and



→ turn until **Start date** is selected, and press

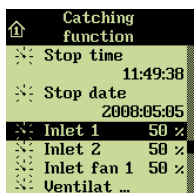


- turn to set the year, and press
- turn to set the month, and press
- turn to set the day, and press

Set the other values in the same way.

#### 2.2.8.5.2 Setting the Catching Function

When you want to ... set the values of the catching function, open the **Management/Catching Function** menu, and



→ turn to set a value for the individual menu items

## 2.2.9 In-between Function









	Ordinary operation	Advanced operation
	1 <sup>st</sup> level	2 <sup>nd</sup> level
	 The house is...	Soaking / Washing / Drying/Desinfection / Empty
	 Remaining time 00:00	
<b>Soaking</b>		 <b>Start date</b> <b>Start time</b> <b>Air intake 1/2</b> 0 % <b>Air intake fan</b> 0 % <b>Ventilation</b> 0 % <b>Air outlet</b> 0 % <b>Fan speed control</b> 0 % <b>Soaking time</b> 24:00 <b>Cycle time</b> 20 min. <b>ON-time</b> 2 min.
<b>Washing</b>		 <b>Start date</b> <b>Start time</b> <b>Air intake 1/2</b> 20 % <b>Air intake fan</b> 20 % <b>Ventilation</b> 30 % <b>Air outlet</b> 80 % <b>Fan speed control</b> 0 % <b>Washing time</b> 1:00
<b>Drying</b>		 <b>Start date</b> <b>Start time</b> <b>Air intake 1/2</b> 40 % <b>Air intake fan</b> 40 % <b>Ventilation</b> 80 % <b>Air outlet</b> 80 % <b>Fan speed control</b> 0 % <b>Heating</b> 100 % <b>Drying time</b> 6:00
<b>Desinfection</b>		 <b>Start date</b> <b>Start time</b> <b>Desinfection time</b> 24:00 <b>Temperature</b> 4.0 °C
<b>Empty house</b>		 <b>Air intake 1/2</b> 50 % <b>Air intake fan</b> 50 % <b>Ventilation</b> 50 % <b>Air outlet</b> 50 % <b>Fan speed control</b> 0 % <b>Heating</b> 0 % <input type="checkbox"/> <b>Frost protection</b> <input type="checkbox"/> <b>Frost protection temp.</b> 4.0 °C <input type="checkbox"/> <b>Batch stop surveillance</b>

Table 11: Survey of the in-between menu (you can change the values highlighted in bold writing)



Note the following: 235Pro Climate Computer can only activate the in-between functions when **Batch status** is set to **Empty house** (the **house data** menu under **management**).

You can choose between the in-between functions and activate them when the house is empty.

In batch status **Empty house** the computer will disconnect all automatic temperature regulations and run according to the settings in the function empty house. Thus, the computer will be in empty house mode until you activate one of the other in-between functions, and it will return to empty house when the functions are complete.

The in-between functions are partly designed for facilitating the activities, which you must carry out in the house in order to clean it, and for ensuring the air change and temperature in the house while it is empty.

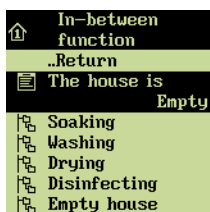
### 2.2.9.1 Activating the In-between Function

The in-between functions can be activated:

- manually
  - time-controlled
- but only when batch status is set to **Empty house**.

The manual activation overrides the time-controlled activation

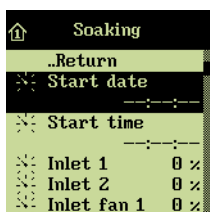
When you want to ... activate an in-between function manually, open the **In-between function** menu, and



- turn until **The house is Empty** is selected, and press
- This menu line is only visible when the house is set to **Empty house** (in the menu **Management / House data / Batch status**)



- turn until one of the five functions are selected, and press (**Soaking/ Washing/ Drying/ Disinfection/ Empty**)



- By means of the time control function, each in-between function can be set to start at a time indicated. It is thus possible to set a total sequence for the in-between functions.

Each in-between function is active (when **Batch status** is **Empty house**) either until the set time expires or until another in-between function has been set to start.

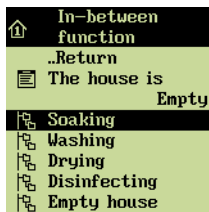
### 2.2.9.2 Soaking

This section is only relevant for houses with spraying system.

With the setting of soaking, the system will run according to a soaking function, which will moisten the house with water, thus loosening dust and dirt. In this way the amount of dust will be reduced during the subsequent cleaning, making it easier.

In soaking mode, you must stop ventilation to maintain the humidity in the house. You must set the soaking system to run at intervals (cycle time) for a number of minutes (ON-time) during the total period (soaking time), which the soaking is to last.

When you want to ... set soaking,  
open the **In-between function** menu, and



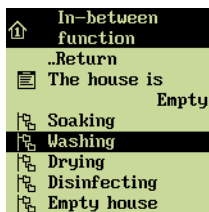
→ turn until **Soaking** is selected, and press

→ turn to set a value for the individual menu items

### 2.2.9.3 Washing

While you carry out the manual washing of the house, the ventilation must run again so that the air change in the house is started.

When you want to ... set the house to washing,  
open the **In-between function** menu, and



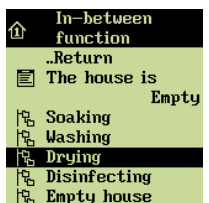
→ turn until **Washing** is selected, and press

→ turn to set a value for the individual menu items

### 2.2.9.4 Drying

Drying is a combination of ventilation and heating. The more heating is supplied to the house, the quicker it dries.

When you want to ... set the house to drying,  
open the **In-between function** menu, and



→ turn until **Drying** is selected, and press

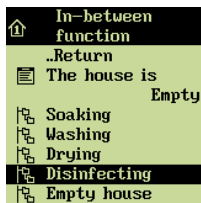
→ turn to set a value for the individual menu items



### 2.2.9.5 Disinfection

Under disinfection, a certain temperature is to be maintained in the house to ensure optimum effect of the disinfectant (often above 20° C). 235Pro supplies heat and turns off the ventilation system.

When you want to... set the house to disinfection,  
open the menu **In-between function** and



→ turn until **Disinfection** is highlighted; then press

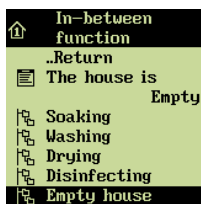
→ turn to set a value for the individual menu items

### 2.2.9.6 Empty House

When the batch status in the management menu is empty house, the 235Pro Climate Computer will regulate according to the settings in **Empty house** (in the in-between function menu). This function will maintain the air change in the house by allowing ventilation to run at a fixed percentage (50 %) of the system capacity. This is to protect the animals in case a house is set to **Empty house** by mistake.

This function also enables you to make frost protection of the house.

When you want to ... set empty house,  
open the **In-between function** menu, and



→ turn until **Empty house** is selected, and press

→ turn to set a value for the individual menu items

### 2.2.9.6.1 Frost Protection

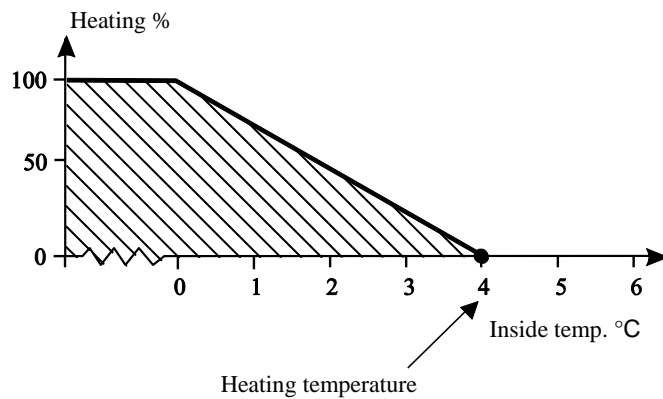
Ensures that the inside temperature does not fall below the temperature setpoint for frost protection when batch status is empty house during a prolonged period. (See also the **House data / Management** menu).

With batch production the function can also maintain an inside temperature of e.g. 20 °C between two batches. Note that ventilation must be disconnected and the heating system connected.

#### Example 39: Frost protection

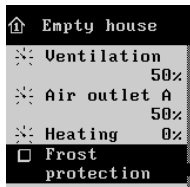
Temperature setpoint 4 °C  
(can vary between 0 and 40 °C)

Heating temperature 4 °C



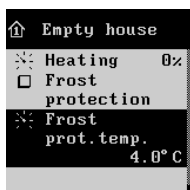
When batch status is empty house (**Management/House data**), and **Frost protection** is connected, the computer will copy the temperature settings of the ant freeze to **Temperature setpoint** and **Heating temperature**

When you want to ... connect and disconnect frost protection, open the **In-between function/Empty house** menu, and



→ turn until **Frost protection** is selected, and press

When you want to ... set the temperature for frost protection, open the **In-between function/Empty house** menu, and



→ turn until **Frost protection temperature** is selected, and press

→ turn to set the temperature

### 2.2.10 Consumption




















	Ordinary operation		Advanced operation	
	1 <sup>st</sup> level		2 <sup>nd</sup> level	
<b>Ventilation consumption</b>	 This 4-hour period	78 %		
	 Previous 4-hour period	88 %		
	 More...		 These 24 hrs	110 %
			 Previous 24 hrs	107 %
			 Total this batch	35.3 h.
<b>Heating consumption</b>	 This 4-hour period	16 %		
	 Previous 4-hour period	16 %		
	 More...		 These 24 hrs	16 %
			 Previous 24 hrs	15 %
			 Total this batch	101.3 h.
<b>Water consumption</b>	 <b>Water meter 1-4</b>		Total this batch	5 m <sup>3</sup>
			◀ Back ▶	
			Today until now	
			Day no	5
			Amount	0 l
			Consumption in per cent	100 %
<b>Trend curves</b>	 Temperature			
	 Humidity			
	 Outside temperature			
	 Auxiliary sensor			
	 Water consumption			

Table 12: Survey of the consumption menu (you can change the values highlighted in bold writing)

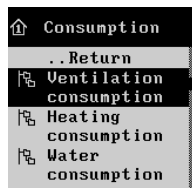
235Pro Climate Computer enables you to follow the development of ventilation, heating and water consumption. You can read both the current consumption and earlier comparisons.

### 2.2.10.1 Ventilation Consumption

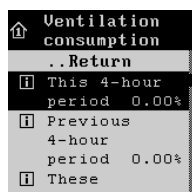
Ventilation consumption is calculated as an average output partly for the previous four hours, and for the previous 24 hours. This output is converted into an average figure for the number of hours with 100 % ventilation during the whole batch course.

The short period calculations enable you to analyse deviations of the ventilation course at an earlier stage, which is particularly useful in connection with fault finding.

When you want to ... read the ventilation consumption, open the **Consumption** menu, and



→ turn until **Ventilation consumption** is selected, and press

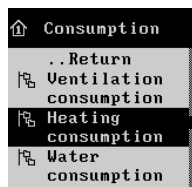


→ read the various calculations

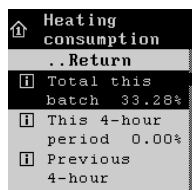
### 2.2.10.2 Heating Consumption

Heating consumption is calculated as an average consumption partly for the previous four hours, and for the previous 24 hours. This consumption is converted into an average figure for the number of hours with 100 % heating during the whole batch course.

When you want to ... read the heating consumption, open the **Consumption** menu, and



→ turn until **Heating consumption** is selected, and press



→ read the various calculations

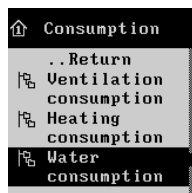
### 2.2.10.3 Water Consumption

235Pro can be connected to up to four water meters each of which has its own consumption calculation function

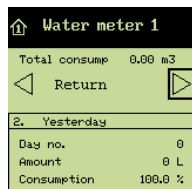
The water consumption is calculated in m<sup>3</sup> to give a total survey.

In order to make sudden changes visible, the water consumption is also calculated in percent. You can use such changes as an early indication that some conditions in the house are not as they ought to be. For example, that disease is present or damage to a water pipe. Under normal conditions, these percentages will rise by a few percent per day, as the animals get older.

When you want to ... read the water consumption, open the **Consumption** menu, and



→ turn until **Water consumption** is selected, and press



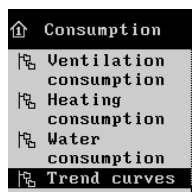
→ turn to select **Water meter 1-4**, and press

→ read the calculations day by day

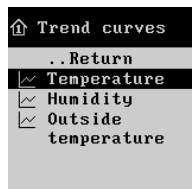
### 2.2.10.4 Trend Curves

Trend curves give you a clear picture of the house climate during the previous 24 hours. This can be particularly useful in connection with fault finding. Trend curves make it possible for example to compare data and analyse the stability of the house climate.

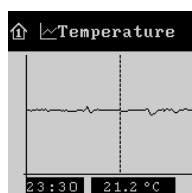
When you want to ... read the house data from the previous 24 hours, open the **Consumption** menu, and



→ turn until **Trend curves** is selected, and press



→ turn until the required trend curve is selected, and press



→ turn the adjustment knob to read the accurate time and value figures

→ press the adjustment knob to return to the trend curves menu

## 2.3 Safety

### 2.3.1 Access Code to Access Levels

You can limit the access to operation of the 235Pro Climate Computer by means of access codes.

The functions of the climate computer are on three different access levels, which can be activated individually. On each level, there is access to reading and setting all settings and values, while access to changing settings requires the entry of an access code.

Therefore, you must, when setting up the computer, choose which of the three levels are to be active and thus code protected against unauthorized changes.

When you want to change a setting in a protected access level, the computer requires the entry of an access code.

When you want to ... enter an access code,



- turn until the first digit of your access code is highlighted, and press  
An asterisk (\*) in the black box indicates that you have selected the first digit
- repeat for the last three digits
- turn until OK is selected and press to approve

See the *Technical Manual* concerning selection and change of access code.

#### 2.3.1.1 Access Levels

Access level 1		
Main menu	Submenu	Access level 1
Temperature	Inside temperature	Temperature setpoint
	Heating	Heating temperature
	Floor heating	Floor temperature setpoint
		Floor heating setpoint
Humidity		Humidity setpoint
Ventilation	CO <sub>2</sub> minimum ventilation	

Access level 2		
Main menu	Submenu	Access level 2
Temperature	Heating	Active
		Minimum heating
	Cooling	Minimum heating active
		Cooling temperature
		Stop cooling
	Spraying	Active
		Minimum spraying
		Stop at outside temperature
		Temperature at 0 %
		Temperature at 100 %
	Start time	
	Stop time	
		Cycle time 0 %

Access level 2		
Main menu	Submenu	Access level 2
		ON-time 0 % Cycle time 100 %
	<b>Floor heating</b> <b>Night setback</b>	ON-time 100 % Minimum floor heating Night temperature Start time Stop time
<b>Humidity</b>		Active Humidification setpoint
<b>Alarms</b>	<b>Temperature alarm</b>	Alarms not maintained High temperature limit Low temperature alarm Low temperature limit
	<b>Humidity alarm</b>	Absolute high humidity limit
	<b>Flap alarm</b>	Error air intake 1 Error air intake 2 Error air outlet 1 Error air outlet 2
	<b>Sensor alarm</b>	Error outside temperature sensor Misplaced outside sensor Error humidity sensor Pressure sensor error Low Pressure sensor Low limit Pressure sensor error High Pressure sensor High limit Aux. sensor error Low Aux. sensor Low limit CO <sub>2</sub> sensor error Low CO <sub>2</sub> sensor Low limit CO <sub>2</sub> sensor error High CO <sub>2</sub> sensor High limit
	<b>Water alarm</b>	Maximum water alarm Maximum water alarm Minimum water alarm Minimum water alarm Start alarm day Start alarm time
	<b>Emergency air intake</b>	Emergency air intake Abs. high temp. Error temp. sensor
	<b>Emergency opening</b>	Absolute high humidity
	<b>Temperature controlled emergency opening</b>	Warning at emergency temperature Warning emergency temperature limit Battery alarm

Access level 2		
Main menu	Submenu	Access level 2
		Battery voltage limit
<b>Ventilation</b>		Minimum ventilation/animal Maximum ventilation
		Free range
<b>Common exhaust</b>	Common exhaust	Set pressure
<b>Management</b>	<b>House data</b>	Batch status Number of animals Time Date Day no. House name
	<b>Environment function</b>	Manuel start Manuel period Environment temperature Environment ventilation Day program active Day program Active periods 1-4 Start 1-4 Stop 1-4 Program course Cycle time ON-time
	<b>Batch curves</b>	Inside temperature Heating temperature Floor heating Humidity Minimum ventilation Maximum ventilation Night setback
	<b>24-hour clock 1-4</b>	Number of active points 1-10 Start 1-10 ON-time 1-10
	<b>Catching function</b>	Start date Start time Stop date Stop time Air inlet Air inlet ventilation Ventilation Air outlet Fan speed control Heat
<b>In-between function</b>	<b>Soaking</b>	Air intake Air intake ventilation



Access level 2		
Main menu	Submenu	Access level 2
		Ventilation Air outlet Fan speed control Soaking time Cycle time
	<b>Washing</b>	ON-time Air intake Air intake ventilation Ventilation Air outlet Fan speed control Washing time
	<b>Drying</b>	Air intake Air intake ventilation Ventilation Air outlet Fan speed control Drying time
	<b>Empty house</b>	Air intake Air intake ventilation Ventilation Air outlet Fan speed control Frost protection Frost protection temperature

Access level 3		
Main menu	Submenu	Access level 3
<b>Temperature</b>	<b>Inside temperature</b>	Comfort temperature Heat wave comfort Extra ventilation Differential temperature Maximum temperature setpoint De-icing active
	<b>Combi-Diffuse inlet</b>	Stepless opening
	<b>Cooling</b>	Control parameters Nozzle cleaning
<b>Alarms</b>	<b>Temperature alarm</b>	Summer temp. at 20 °C outside Summer temp. at 30 °C outside Absolute high temperature Absolute high humidity

Access level 3		
Main menu	Submenu	Access level 3
Ventilation		Free range rerun
		Extra ventilation air intake
	CO <sub>2</sub> minimum ventilation	CO <sub>2</sub> setpoint

All functions in the technical menus **Setup**, **User setup** and **Service** are on access level 3.

### 3 Maintenance

235Pro Climate Computer requires no maintenance to function correctly.

You must clean the computer with a damp cloth without using dissolvent. Do not expose the computer to water or cleaning with a high-pressure cleaner.

Like all types of electronics, it is best for the computer to be continuously connected to power as this keeps it dry and free from possible condensation.

Ensure that all alarm systems are tested weekly.

Only use genuine spare parts.

#### Removal for Recycling/Disposal



Big Dutchman´ products which are suited for recycling are marked with a pictogram showing a refuse bin that is crossed out. See the picture.

It will be possible for customers to deliver SKOV products to local collection sites/recycling stations according to local instructions. The recycling station will then send the products to an approved plant for recycling and reuse.

# EC - Declaration of Conformity

Manufacturer: SKOV A/S

Address: Hedelund 4, DK-7870 Roslev

Telephone: +45 72 17 55 55

**hereby declares that the climate computer type 235Pro  
including item numbers 136484, 136485, 136486, 136487 and 136488**

conform with the following EU directives:

2006/95/EC (The directive on Low voltage current)

2004/108/EC (The EMC directive)

Location: Hedelund 4, DK-7870 Roslev

Date: 2012.06.22



Leo Østergaard  
R&D Manager

