

INSTALLATION INSTRUCTIONS FOR APCD-235 RIBBED TUBING

- 1) Always orient Ribbed Tube so that Chain Disk enters belled end and exits straight end of each section.
- 2) Beginning at one end of the feed line, connect belled end of first section of Ribbed Tube to straight end of next section of Ribbed Tube.
- 3) Push this joint together until the 24 inch center to center hole dimension is maintained between first and last holes, as shown in figure 2.
- 4) Place the "H" and "Y" Spacers together so that their assembled length is just enough to fill the space between the ribs of both sections of Ribbed Tube, as shown in figure 2.
- 5) The Spacers can be assembled in 1/8 inch increment lengths, if one of the Spacers is flipped over.
- 6) Push the joint together tightly to take up the slack between the spacers and ribs of the tube.
- 7) Tighten Hose Clamp securely around both spacers and belled end of ribbed tube.
- 8) Proceed to next joint and repeat above procedure until all drop holes are aligned and all joints are secure.

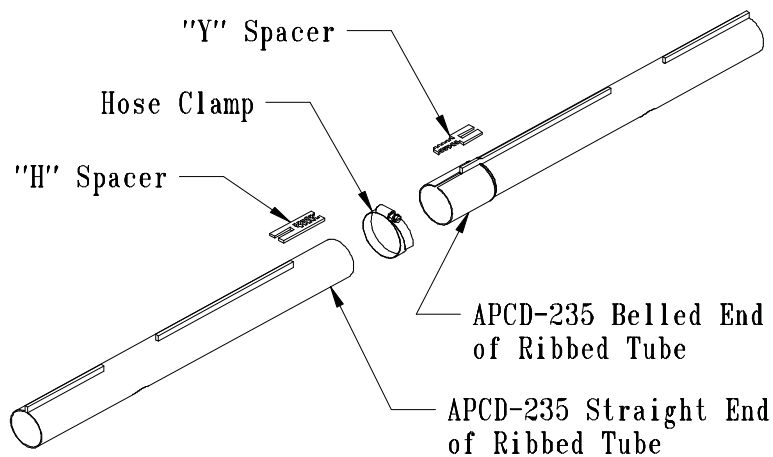


figure 1

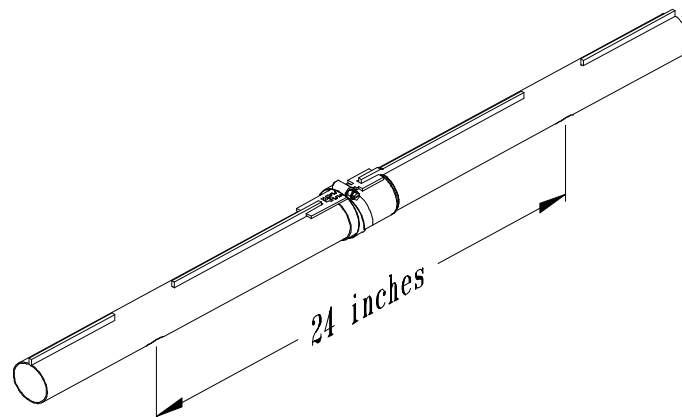


figure 2